

FOR REFERENCE

ITEM NO.	SERIAL NO	PartNo	DESCRIPTION	QTY.
1	D042436	85732173	SPACER FRAME RAIL	2
2	D042477	86567311	PENCIL BRACE RH	1
3	D042478	86567312	PENCIL BRACE LH	1
4	D044975	11604976	CRUSH SLEEVE	4
5	D036862	11610915	M12 X 1.75 X 105 FLANGED HEX HEAD WITH HEADER POINT	4
6	D045213	11589165	M10 X 1.5 X 30 HEX BOLT AND WASHER ASM	4
7	D053136	85070908	WHEEL LINER CLOSEOUT RH	1
8	D053540	85070909	WHEEL LINER CLOSEOUT LH	1
9	D042492	85732170	FRAME END WELDMENT RH	1
10	D044848	85732171	FRAME END WELDMENT LH	1
11	D045425	85707850	GMC SHIPPABLE ASSEMBLY	1
12	D053548	86567315	INNER WHEEL LINER CLOSEOUT RH	1

ITEM NO.	SERIAL NO	PartNo	DESCRIPTION	QTY.
13	D053552	86567316	INNER WHEEL LINER CLOSEOUT LH	1
14	D015712	11611883	M4.2 X 1.41 X 20 TORX PAN HEAD SCREW (BR POINT, T15)	18
15	D051606	85794707	GAP FILLER RH	1
16	D051607	85794708	GAP FILLER LH	1
17	D051608	85794709	GAP FILLER CENTER	1
18	90720A550	23349100512	M10 X 1.5 HEX RIV NUT (1-4.5 MAT THICK)	2
19	11548270-002-BOLT-SCREW	11548270	M4.2 X 1.41 X 20 SHOULDER SCREW AND WASHER (WHEEL LINER)	6
20	D062368	86549872	CORNER END CAP LH	1
21	D043843	86549871	CORNER END CAP RH	1
22	D039951	11611884	M4.2 X 1.41 X 25 TORX PAN HEAD SCREW (BR POINT, T15)	2
23	D037863	11546379	M12 X 1.75 HEX FLANGE NUT	4
24	D011482	11589290	M6.5 PLASTIC PUSH PIN (4.5-7.0 PANEL THICKNESS)	2
25	D006578	11588738	M10 X 1.5 X 25 HEX FLANGE BOLT	10



AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: SR

CHECKED: SR

DATE: 2022-03-17

MASTER ASSEMBLY, 31XX-2 GMC FRT BMPR

P/N: A32B0030AJ-23

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LINEAR .X ± 1.50mm .XX ± 0.75mm .XXX ± 0.25mm
ANGLE None ± 2.5° .X ± 1.0° .XX ± 0.25°

MAT'L: SEE PART DRAWINGS

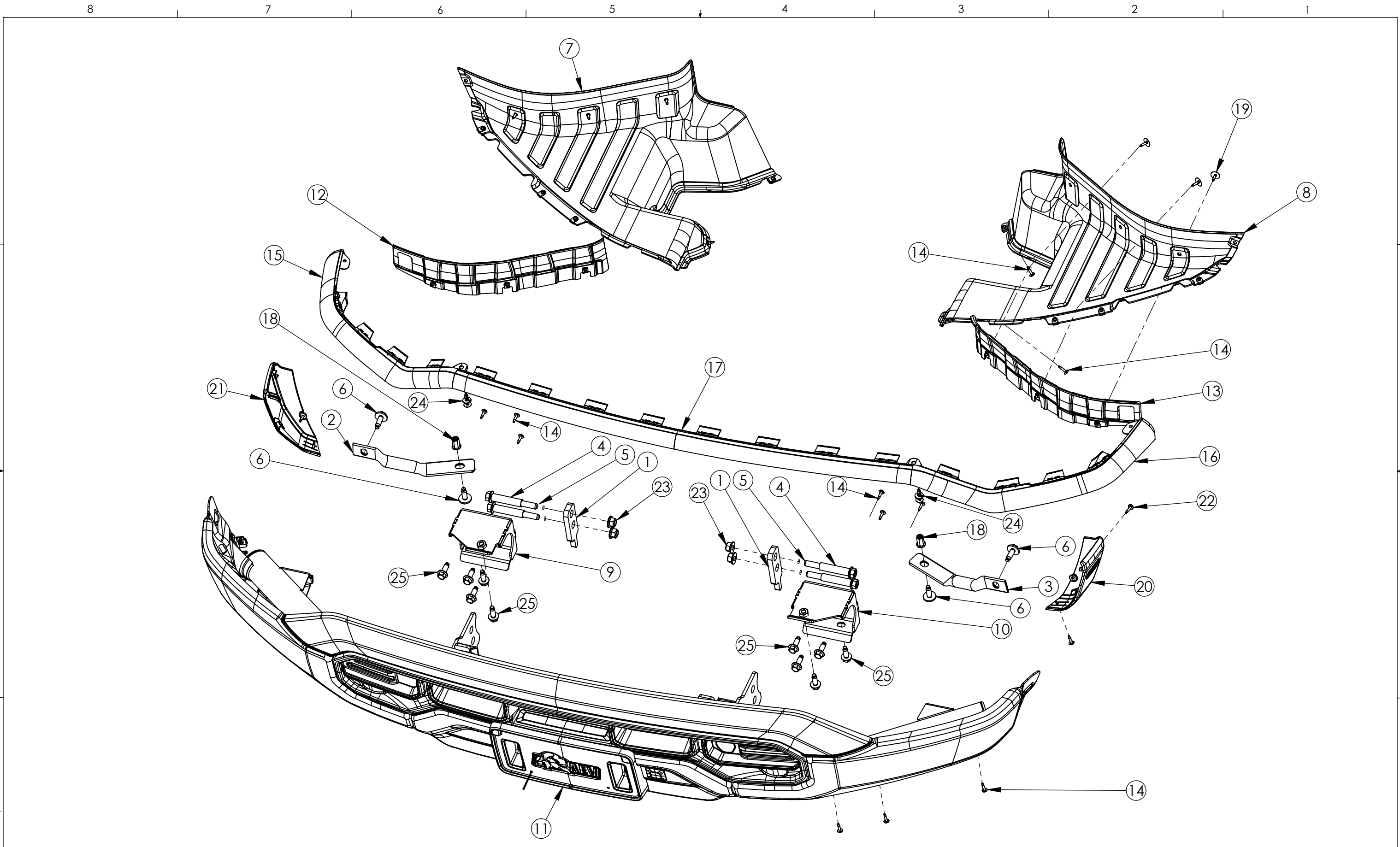
FINISH: SEE PART DRAWINGS

WEIGHT: 101.18 lbs

SIZE B

SCALE 1:5

SHEET 2 OF 3



B A32B0030AJ23



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										FINISH: SEE PART DRAWINGS				
WEIGHT: 101.18 lbs								SIZE B		SCALE 1:7.5		SHEET 3 OF 3		

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ITEM NO.	SERIAL NO	PartNo	DESCRIPTION	QTY.
1	D042489	85707775	CORNER TUBE WELDMENT RH	1
2	D044810	85707776	CORNER TUBE WELDMENT LH	1
3	D042468	86549863	CENTER ATTACH BRKT RH	1
4	D042469	86549864	CENTER ATTACH BRKT LH	1
5	D042474	86549865	WINCH MOUNT	1
6	D044478	11602086	M8 X 1.25 U-NUT (3.4-6.3 MAT'L THICKNESS)	4
7	M8 X 1.25 U-NUT	11548587	M8 X 1.25 U-NUT	22
8	D036869	11601915	M8 X 1.25 X 27 T40 FLAT HD MPOINT BOLT	24
9	D006684	11546583	M10 X 1.5 U-NUT (PANEL THICKNESS RANGE 1.5-5.5)	2
10	D045213	11589165	M10 X 1.5 X 30 HEX BOLT AND WASHER ASM	4
11	98930A122	86549883	Bolt, Carriage, M8-1.25x30 - GMW3359	10
12	D004461	11546377	M8 X 1.25 HEX FLANGE NUT	12
13	D036911	11548579	M4.2 X 1.41 U-NUT (PANEL THICKNESS 2.0-3.0)	14
14	D015712	11611883	M4.2 X 1.41 X 20 TORX PAN HEAD SCREW (BR POINT, T15)	12
15	D014636	CCF-2 1/2-8-12	CAP FOR 2 1/2" ROUND TUBING - CAPPLUGS	2
16	D041605	86549876	CORNER OUTER RH STAMPING	1

ITEM NO.	SERIAL NO	PartNo	DESCRIPTION	QTY.
17	D041606	85707776	CORNER OUTER LH STAMPING	1
18	D041592	86549862	CENTER OUTER STAMPING	1
19	D043850	86549870	BLOCK HEATER COVER	1
20	D042275	86549866	LICENSE PLATE BEZEL	1
21	D047533	86549867	TOP CAP PLUG	1
22	D047538	85707800	WINCH CLUTCH HANDLE PLUG	1
23	11548673_001-NUT-PUSH IN		11548673_001-NUT-PUSH IN	10
24	D051086	86549873	MAIN CTR BEZEL CAP SUB ASSEMBLY	1
25	D051083	86549869	MAIN CTR BEZEL SUB ASSEMBLY	1
26	D055765	85707773	CENTER PLASTIC SUPPORT RH, WELDMENT	1
27	D055766	86549875	CENTER PLASTIC SUPPORT LH, WELDMENT	1



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SHIPPABLE ASSEMBLY, 31XX-2 GMC FRT BMPR

P/N: A32B0031AE-18

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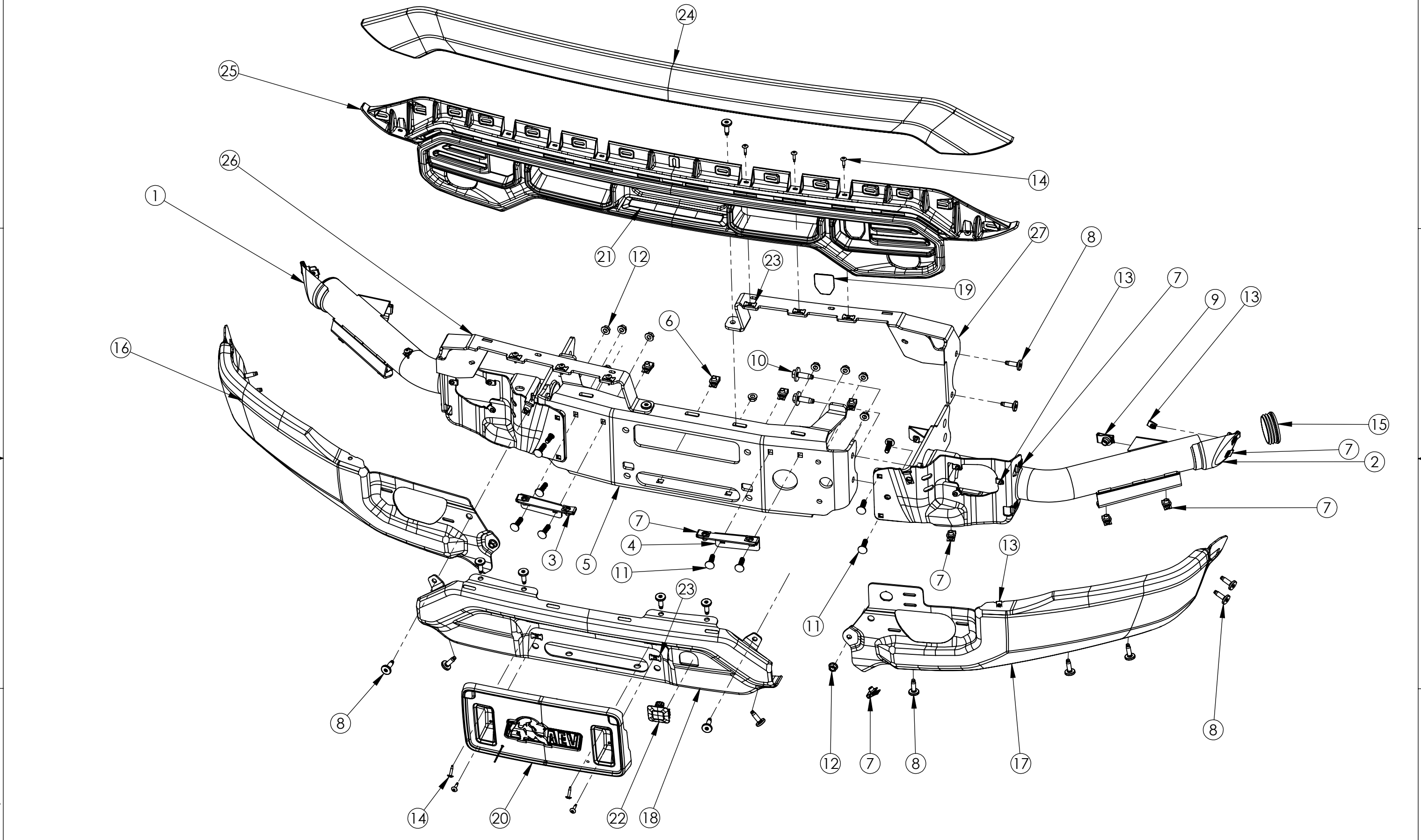
FINISH: SEE PART DRAWINGS

WEIGHT: 85.65 lbs

SIZE B

SCALE 1:5

SHEET 2 OF 6



A32B0031AE18
B



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						.XX ± 0.75mm		.X ± 1.0°					
						.XXX ± 0.25mm		.XX ± 0.25°					
						WEIGHT: 85.65 lbs		SIZE B		SCALE 1:7		SHEET 3 OF 6	