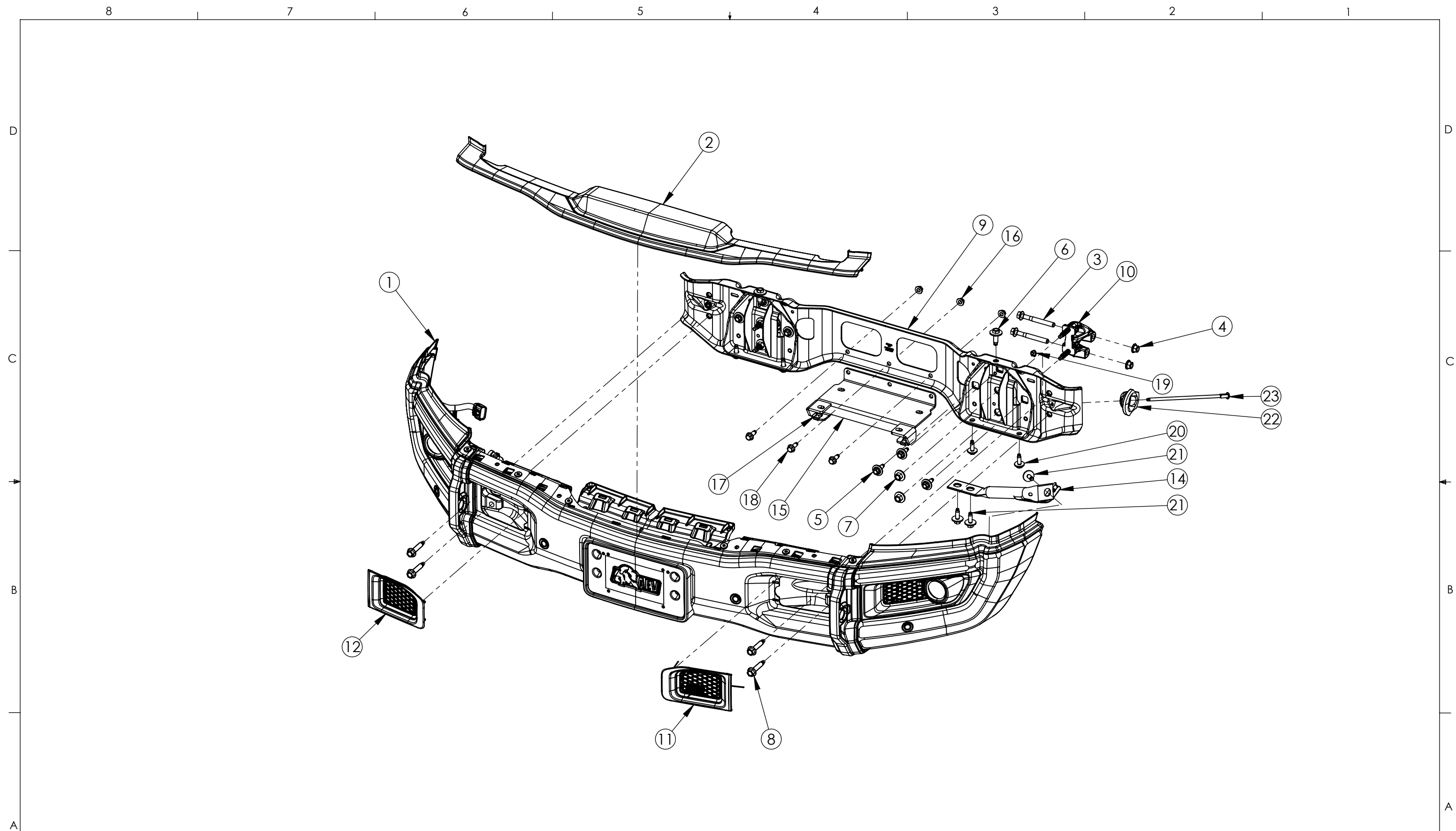




AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: SR

CHECKED: SR

DATE: 2021-02-19

ASSEMBLY, T1 LD GMC FRT BMPR, MASTER

P/N: **AT1B0030AI-23**

PROPRIETARY AND CONFIDENTIAL
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DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS.
TOLERANCES ARE:

	LINEAR	ANGLE
.X	± 1.50mm	None
.XX	± 0.75mm	± 2.5°
.XXX	± 0.25mm	± 1.0°

MAT'L: SEE PART DRAWINGS

FINISH: SEE PART DRAWINGS

WEIGHT: 173.76 lbs

SIZE B

SCALE 1:10

SHEET 3 OF 5

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FOR REFERENCE

ITEM NO.	PART NUMBER	PartNo	DESCRIPTION	QTY.
1	D033248	85660650	CORNER OUTER STAMPING LH	1
2	D033242	85660657	TOW LOOP RH	1
3	D033243	85660658	TOW LOOP LH	1
4	D033616	85660659	T1 FRONT LICENSE PLATE BEZEL	1
5	D035459	85660665	FOG LIGHT STAMPING RH	1
6	D035460	85660666	FOG LIGHT STAMPING LH	1
7	D035461	85660654	FPA SENSOR BEZEL S2	1
8	D040399	86520357	SUB ASSEMBLY, T1 LD GMC FRT BMPR, TOP CAP LH	1
9	D040405	86520356	SUB ASSEMBLY, T1 LD GMC FRT BMPR, TOP CAP RH	1
10	D040596	86520351	SUB ASSEMBLY, T1 LD GMC FRT BMPR, FOG BEZEL LH	1
11	D040597	86520353	SUB ASSEMBLY, T1 LD GMC FRT BMPR, FOG BEZEL RH	1
12	D035463	85660652	FPA SENSOR BEZEL S3	1
13	D035464	85660651	FPA SENSOR BEZEL S4	1
14	D035462	85660653	FPA SENSOR BEZEL S5	1
15	D035510	86539753	CENTER INNER WELDMENT	1
16	D033247	85660649	CORNER OUTER RH STAMPING	1

ITEM NO.	PART NUMBER	PartNo	DESCRIPTION	QTY.
17	D015712	11611883	M4.2 X 1.41 X 20 TORX PAN HEAD SCREW (BR POINT, T15)	24
18	D039291	11604697	(87843052) BOLT, FHCS, M8 X 1.25 X 37	10
19	M8 X 1.25 U-NUT	11548587	M8 X 1.25 U-NUT	12
20	D036911	11548579	M4.2 X 1.41 U-NUT (PANEL THICKNESS 2.0-3.0)	20
21	11547341.GEO_FIN001.001999_1	11547341	RETAINING CLIP	2
22	93700A226	11604696	BOLT, 12 POINT HHCS M12 X 1.75 X 25	4
23	D033246	85660646	STAMPING, T1 LD GMC FRT BMPR, CENTER OTR	1
24	D006684	11546583	M10 X 1.5 U-NUT (PANEL THICKNESS RANGE 1.5-5.5)	2
25	D039230	11604214	M8 X 1.25 X 48 T-40 6 LOBE	2
26	D036838	86539754	TOP CAP REINF CTR, T1 LD FRT BMPR	1
27	D038564	42737708.geo_fin001.001999	FRONT FOG LAMP RH	1
28	D038561	42737706.geo_fin001.001999	FRONT FOG LAMP LH	1
29	84576948.geo_fiin001.002999	42707016	AXIAL SENSOR	4
30	11548270-002-BOLT-SCREW	11548270	M4.2 X 1.41 X 20 SHOULDER SCREW AND WASHER (WHEEL LINER)	4
31	D042287	86551282	LH TOP CAP SUPPORT	1
32	D042289	86551281	RH TOP CAP SUPPORT	1
33	D043687	13598576	PARK ASSIST SENSOR ISOLATOR	4

*NOT SHOWN 86792518 HARNESS, T1 LD FRONT BUMPER, GMC 1



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51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: SR

CHECKED: SR

DATE: 2021-02-19

ASSEMBLY, T1 LD GMC FRT BMPR, SHIPPABLE

P/N: AT1B0031AG-22

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DIMENSIONS ARE IN MILLIMETERS.
TOLERANCES ARE:
LINEAR .X ± 1.50mm .XX ± 0.75mm .XXX ± 0.25mm
ANGLE None ± 2.5° .X ± 1.0° .XX ± 0.25°

MAT'L: SEE PART DRAWINGS

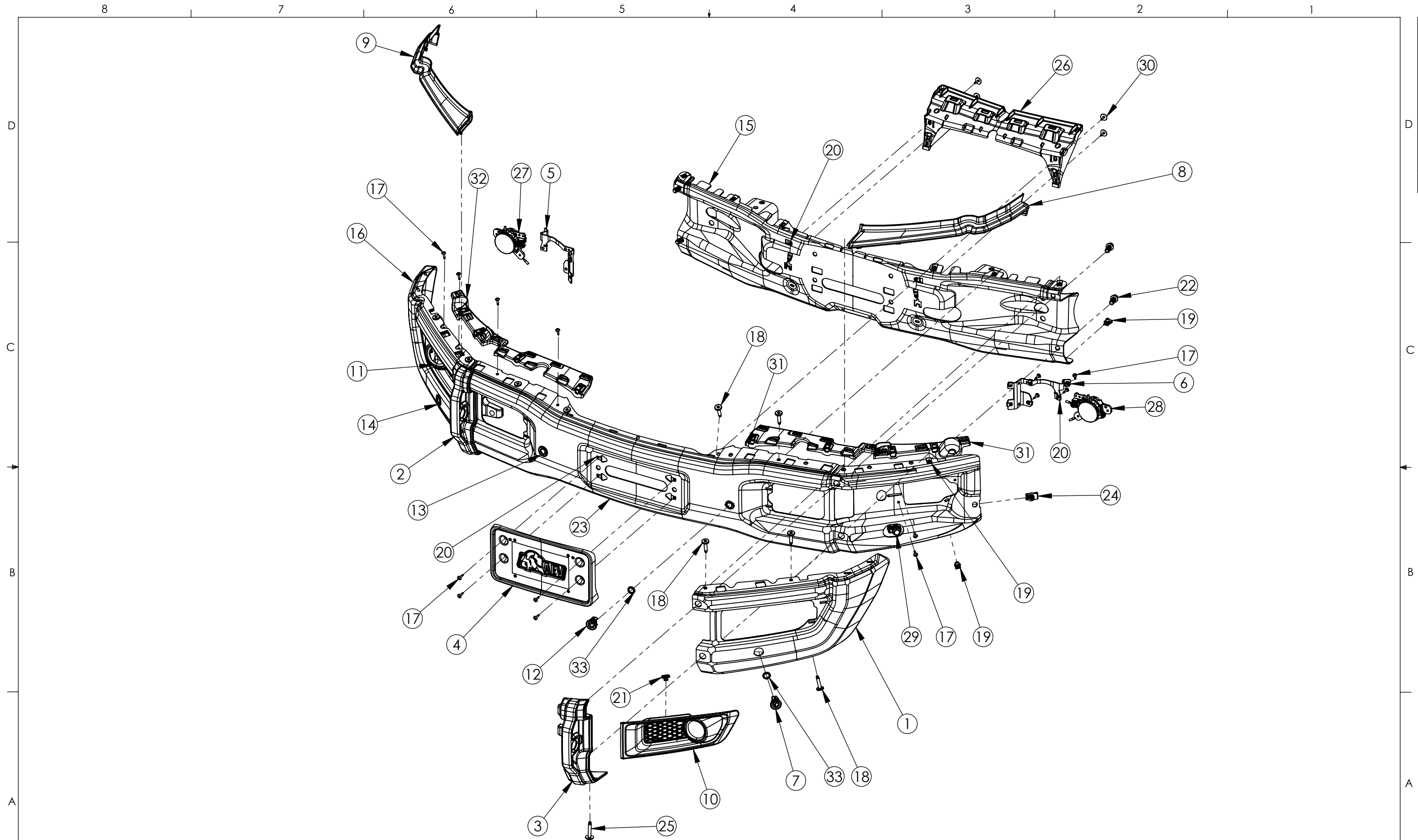
FINISH: SEE PART DRAWINGS

WEIGHT: 125.25 lbs

SIZE B

SCALE 1:10

SHEET 2 OF 8



AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: SR	CHECKED: SR	DATE: 2021-02-19	ASSEMBLY, T1 LD GMC FRT BMPR, SHIPPABLE	P/N: AT1B0031AG-22
PROPRIETARY AND CONFIDENTIAL THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION WHICH SHALL NOT BE REPRODUCED, TRANSFERRED TO OTHER DOCUMENTS, DISCLOSED TO OTHERS, USED FOR MANUFACTURING, OR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN PERMISSION FROM AMERICAN EXPEDITION VEHICLES.			DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:	MAT'L: SEE PART DRAWINGS FINISH: SEE PART DRAWINGS WEIGHT: 125.25 lbs
LINEAR .X ± 1.50mm .XX ± 0.75mm .XXX ± 0.25mm		ANGLE None ± 2.5° .X ± 1.0° .XX ± 0.25°		SIZE B
				SCALE 1:10
				SHEET 3 OF 8