

FOR REFERENCE

ITEM NO.	SERIAL #	PartNo	DESCRIPTION	QTY.
1	D039701	85776738	T1 HD GMC SHIPPABLE ASSEMBLY	1
2	D039672	85073788	UPR FRAME HORN WELDMENT RH	1
3	D039690	85073789	UPR FRAME HORN WELDMENT LH	1
4	D045982	85073790	DIVING BOARD WELDMENT	2
5	D040434	11609609	M12 X 1.75 X 105 HEX FLANGE BOLT	4
6	D036863	11549169	M12 X 1.75 HEX FLANGED NUT PREVAILING TORQUE	4
7	D040432	11569600	M10 X 1.5 X 25 HEX BOLT AND WASHER ASM	14
8	D049945	11519536	M12 X 1.75 X 30 SCREW AND WASHER ASM	8
9	D047241	86546173	COMMON AIR BAFFLE	1
10	D046810	11548673	M4.2 X 1.41 EXPANSION NUT (PANEL THICKNESS 1.4-5.0)	4
11	D047895	11547421	M4.2 X 1.41 X 25 HEX BOLT ASM W/FLAT WASHER	4
12	D049265	86546171	PENCIL BRACE BRACKET WELDMENT RH	1
13	D049268	86585566	PENCIL BRACE BRACKET WELDMENT RH	1
14	D047346	85625999	TOP CAP CENTER	1



AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: SR

CHECKED: SR

DATE:

MASTER ASSEMBLY, FRT BMPR, T1 HD GMC

P/N:ATHB0030AS-28

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DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS.
TOLERANCES ARE:

LINEAR

ANGLE

.X ± 1.50mm

None ± 2.5°

.XX ± 0.75mm

.X ± 1.0°

.XXX ± 0.25mm

.XX ± 0.25°

MAT'L: SEE PART DRAWINGS

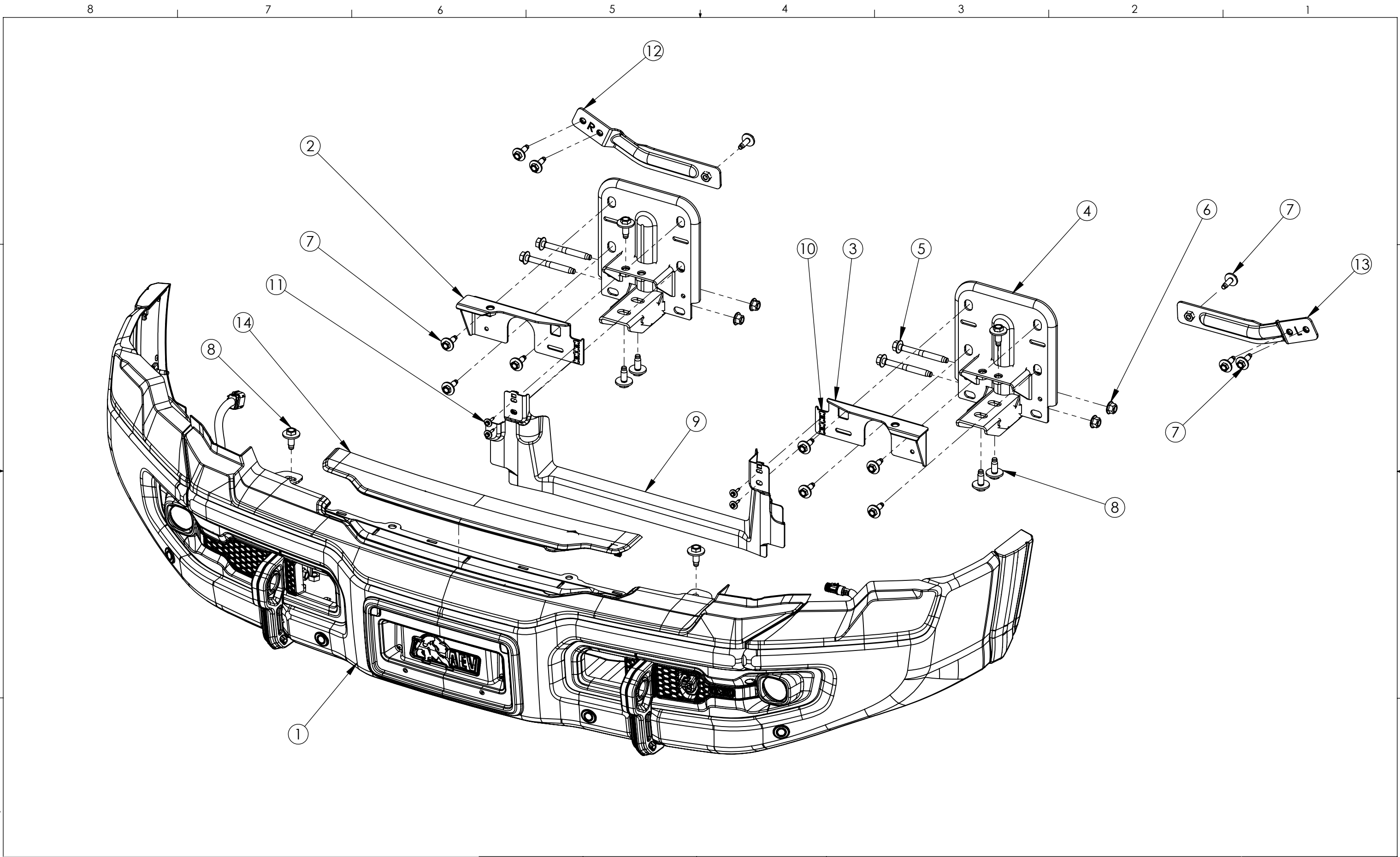
FINISH: SEE PART DRAWINGS

WEIGHT: 182.61 lbs

SIZE B

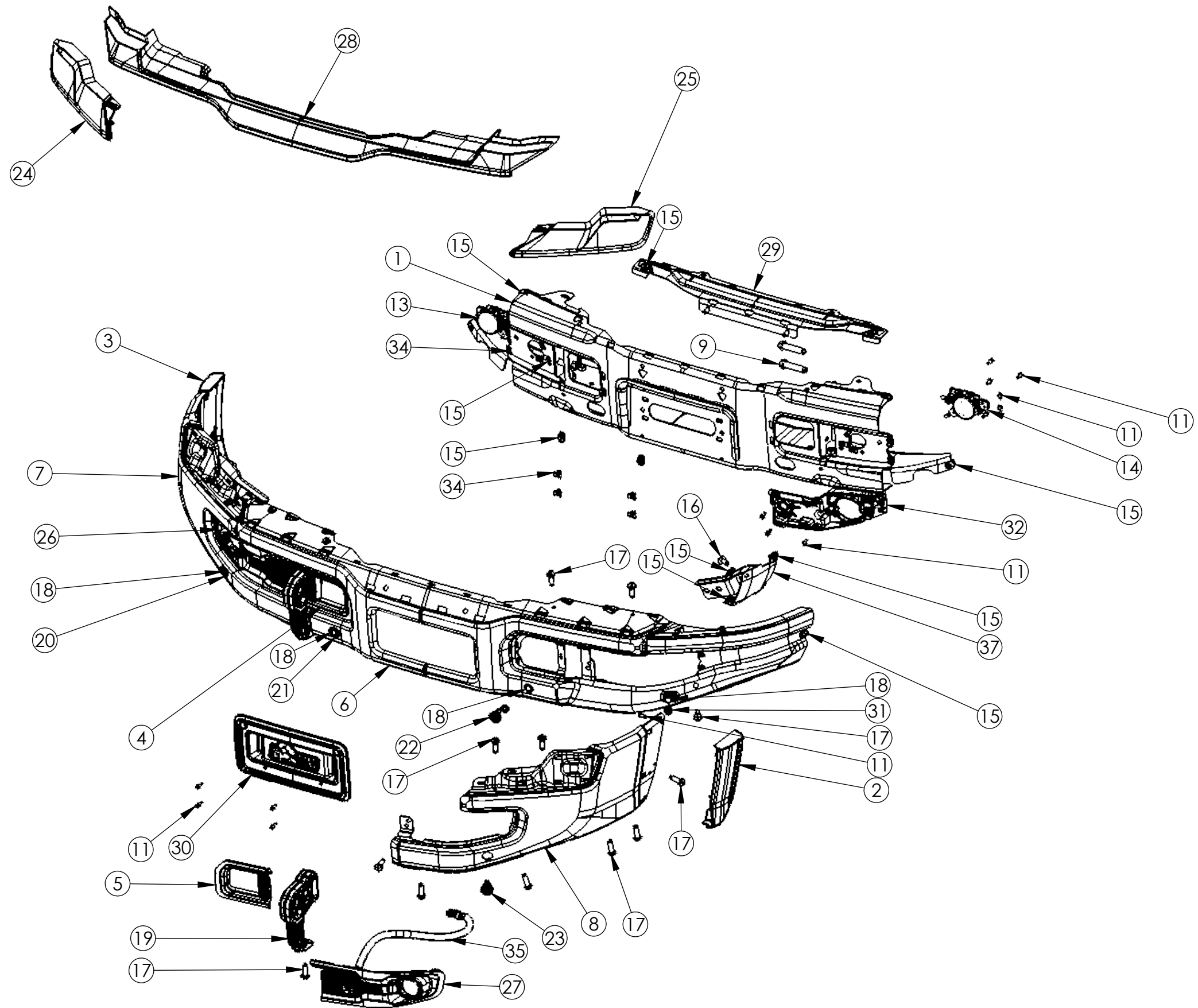
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SHEET 2 OF 4



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AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: MK

CHECKED: SR

DATE: 2022-01-06

SHIPPABLE ASSEMBLY, FRT Bmpr, T1 HD GMC

P/N:ATHB0031AN-27

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TOLERANCES ARE:

	LINEAR	ANGLE
.X	± 1.50mm	None
.XX	± 0.75mm	± 2.5°
.XXX	± 0.25mm	± 1.0°

MAT'L: SEE PART DRAWINGS

FINISH: SEE PART DRAWINGS

WEIGHT: 152.75 lbs

SIZE B

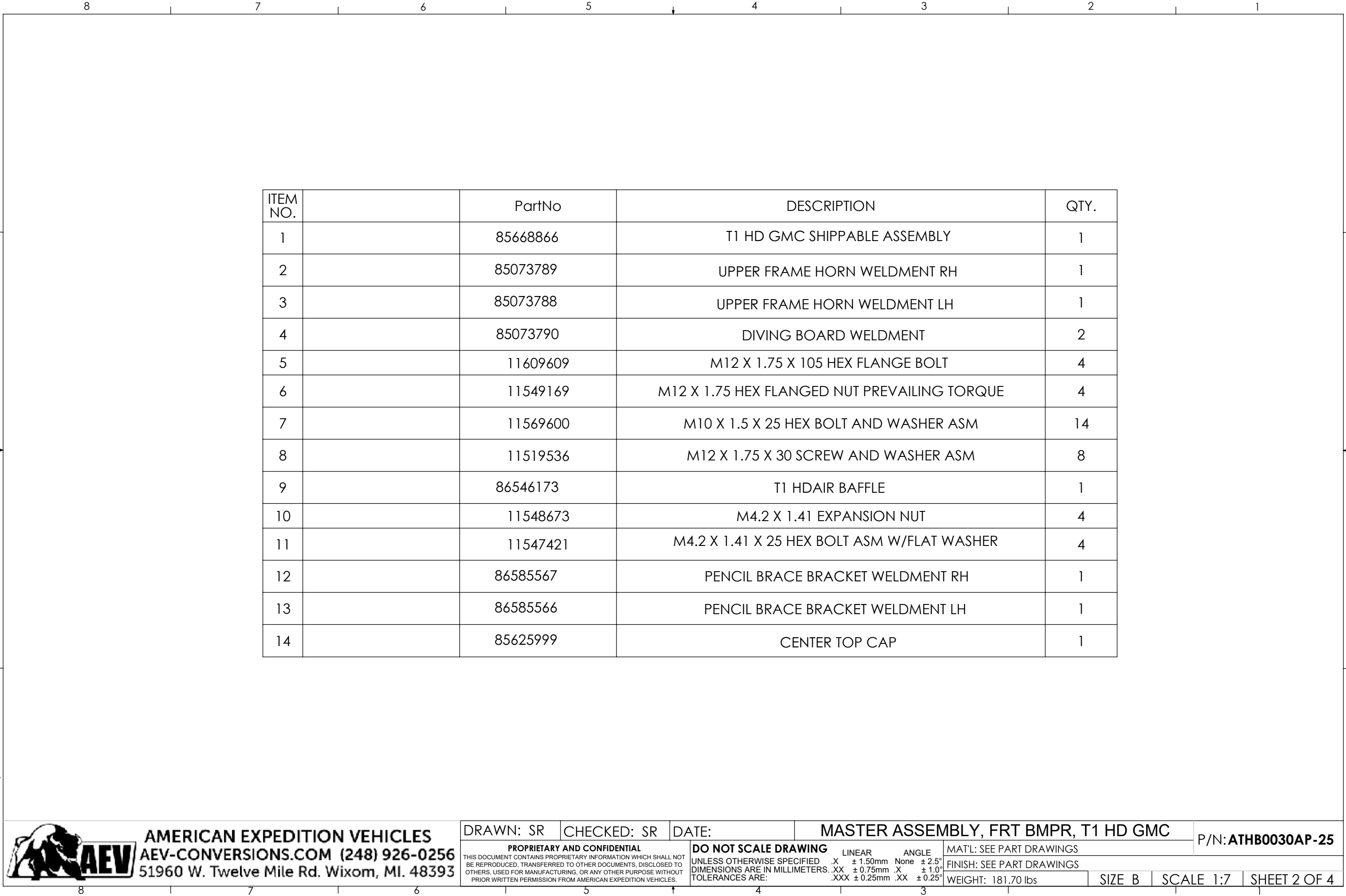
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SHEET 3 OF 8

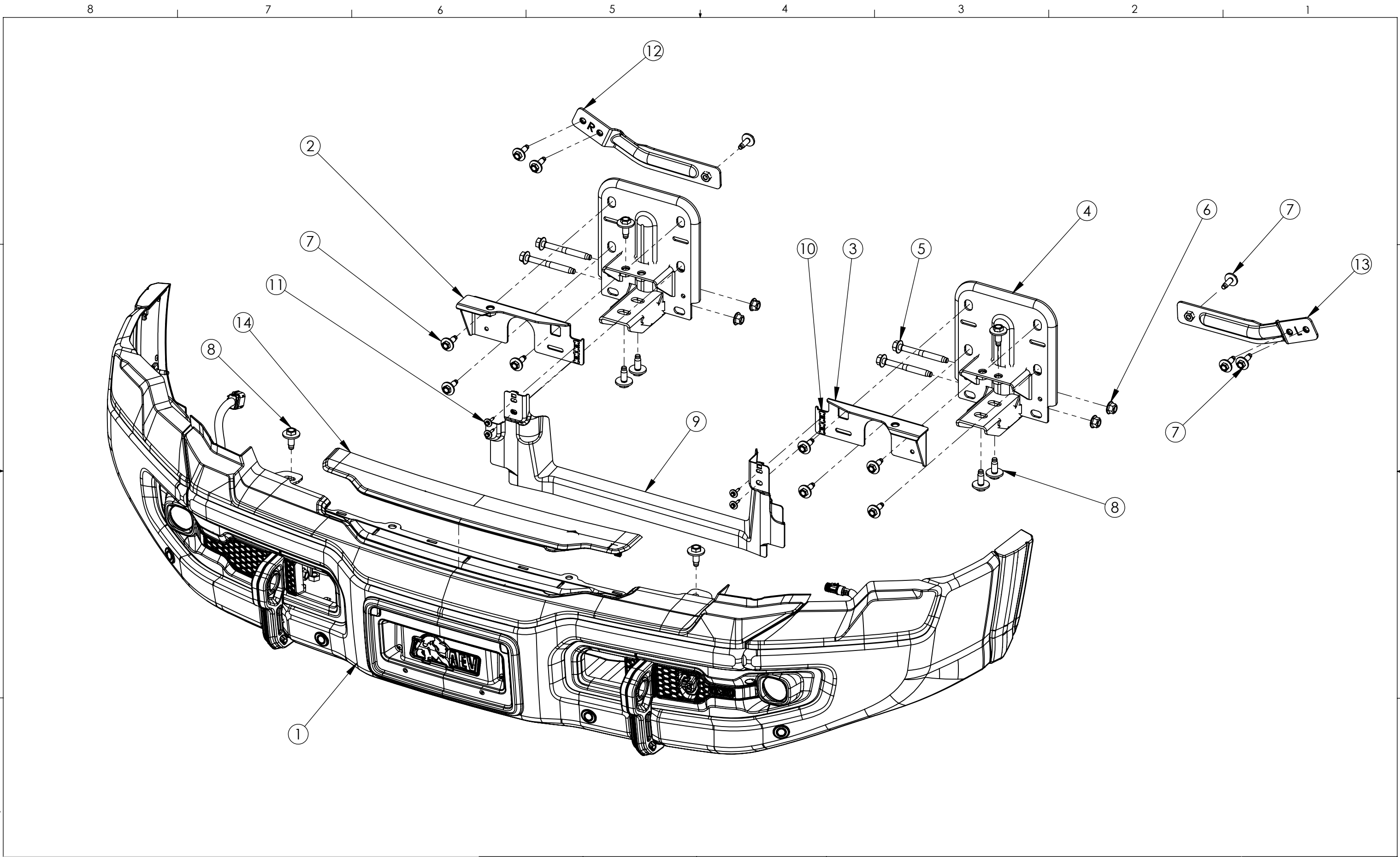
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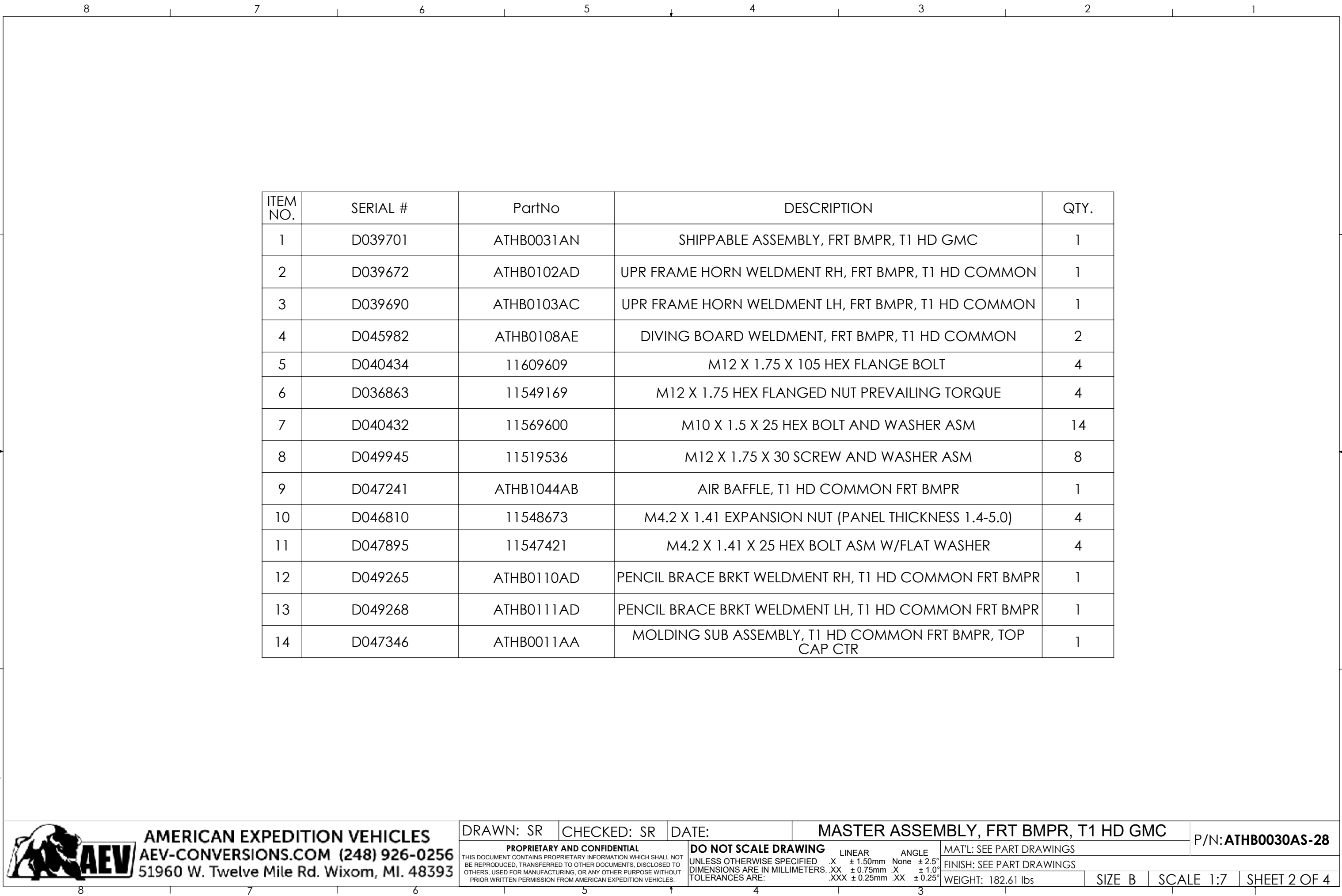
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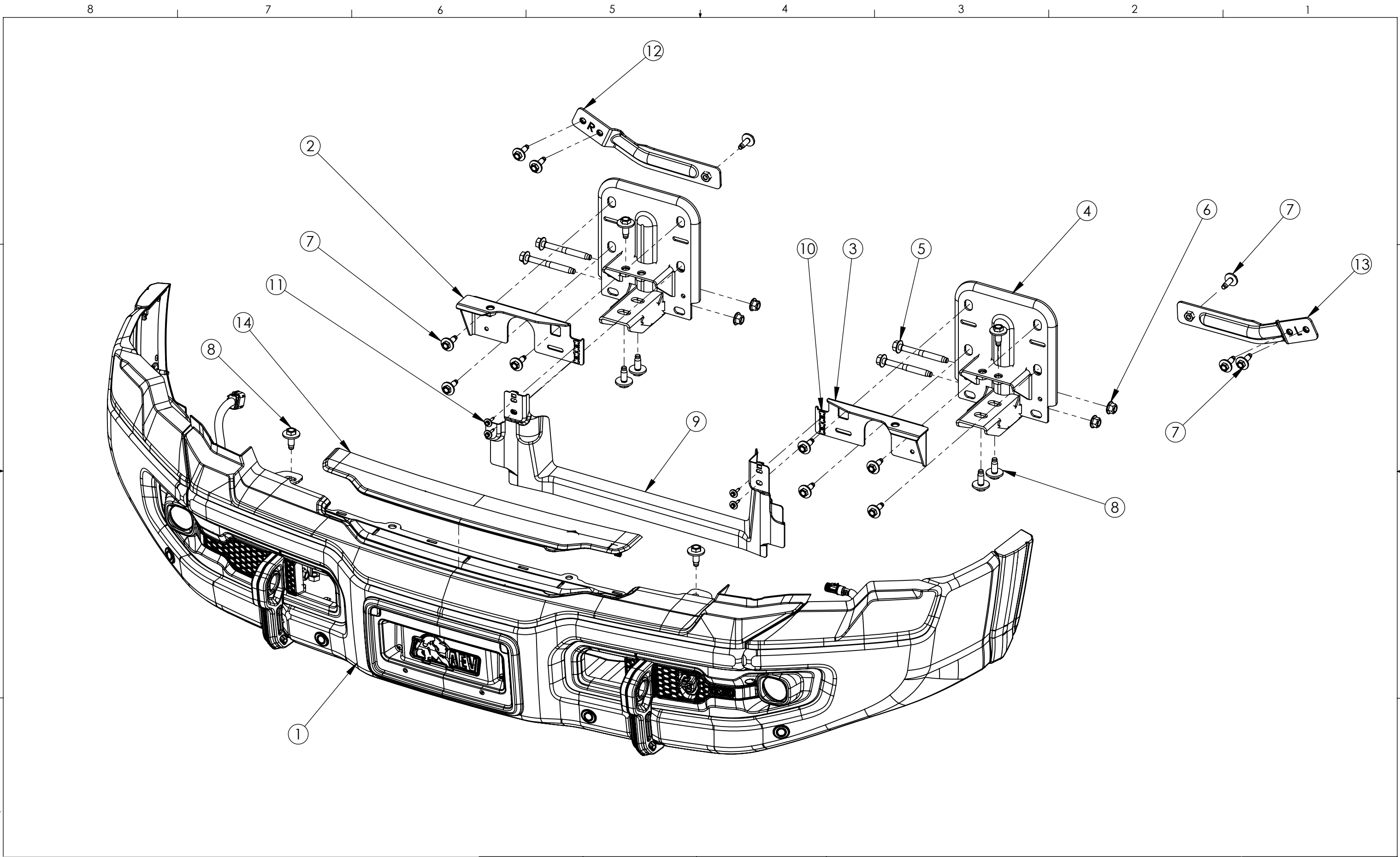
ITEM NO.		PartNo	DESCRIPTION	QTY.
1		85668866	T1 HD GMC SHIPPABLE ASSEMBLY	1
2		85073789	UPPER FRAME HORN WELDMENT RH	1
3		85073788	UPPER FRAME HORN WELDMENT LH	1
4		85073790	DIVING BOARD WELDMENT	2
5		11609609	M12 X 1.75 X 105 HEX FLANGE BOLT	4
6		11549169	M12 X 1.75 HEX FLANGED NUT PREVAILING TORQUE	4
7		11569600	M10 X 1.5 X 25 HEX BOLT AND WASHER ASM	14
8		11519536	M12 X 1.75 X 30 SCREW AND WASHER ASM	8
9		86546173	T1 HDAIR BAFFLE	1
10		11548673	M4.2 X 1.41 EXPANSION NUT	4
11		11547421	M4.2 X 1.41 X 25 HEX BOLT ASM W/FLAT WASHER	4
12		86585567	PENCIL BRACE BRACKET WELDMENT RH	1
13		86585566	PENCIL BRACE BRACKET WELDMENT LH	1
14		85625999	CENTER TOP CAP	1



B ATHB0030AP25



ITEM NO.	SERIAL #	PartNo	DESCRIPTION	QTY.
1	D039701	ATHB0031AN	SHIPPABLE ASSEMBLY, FRT BMPR, T1 HD GMC	1
2	D039672	ATHB0102AD	UPR FRAME HORN WELDMENT RH, FRT BMPR, T1 HD COMMON	1
3	D039690	ATHB0103AC	UPR FRAME HORN WELDMENT LH, FRT BMPR, T1 HD COMMON	1
4	D045982	ATHB0108AE	DIVING BOARD WELDMENT, FRT BMPR, T1 HD COMMON	2
5	D040434	11609609	M12 X 1.75 X 105 HEX FLANGE BOLT	4
6	D036863	11549169	M12 X 1.75 HEX FLANGED NUT PREVAILING TORQUE	4
7	D040432	11569600	M10 X 1.5 X 25 HEX BOLT AND WASHER ASM	14
8	D049945	11519536	M12 X 1.75 X 30 SCREW AND WASHER ASM	8
9	D047241	ATHB1044AB	AIR BAFFLE, T1 HD COMMON FRT BMPR	1
10	D046810	11548673	M4.2 X 1.41 EXPANSION NUT (PANEL THICKNESS 1.4-5.0)	4
11	D047895	11547421	M4.2 X 1.41 X 25 HEX BOLT ASM W/FLAT WASHER	4
12	D049265	ATHB0110AD	PENCIL BRACE BRKT WELDMENT RH, T1 HD COMMON FRT BMPR	1
13	D049268	ATHB0111AD	PENCIL BRACE BRKT WELDMENT LH, T1 HD COMMON FRT BMPR	1
14	D047346	ATHB0011AA	MOLDING SUB ASSEMBLY, T1 HD COMMON FRT BMPR, TOP CAP CTR	1



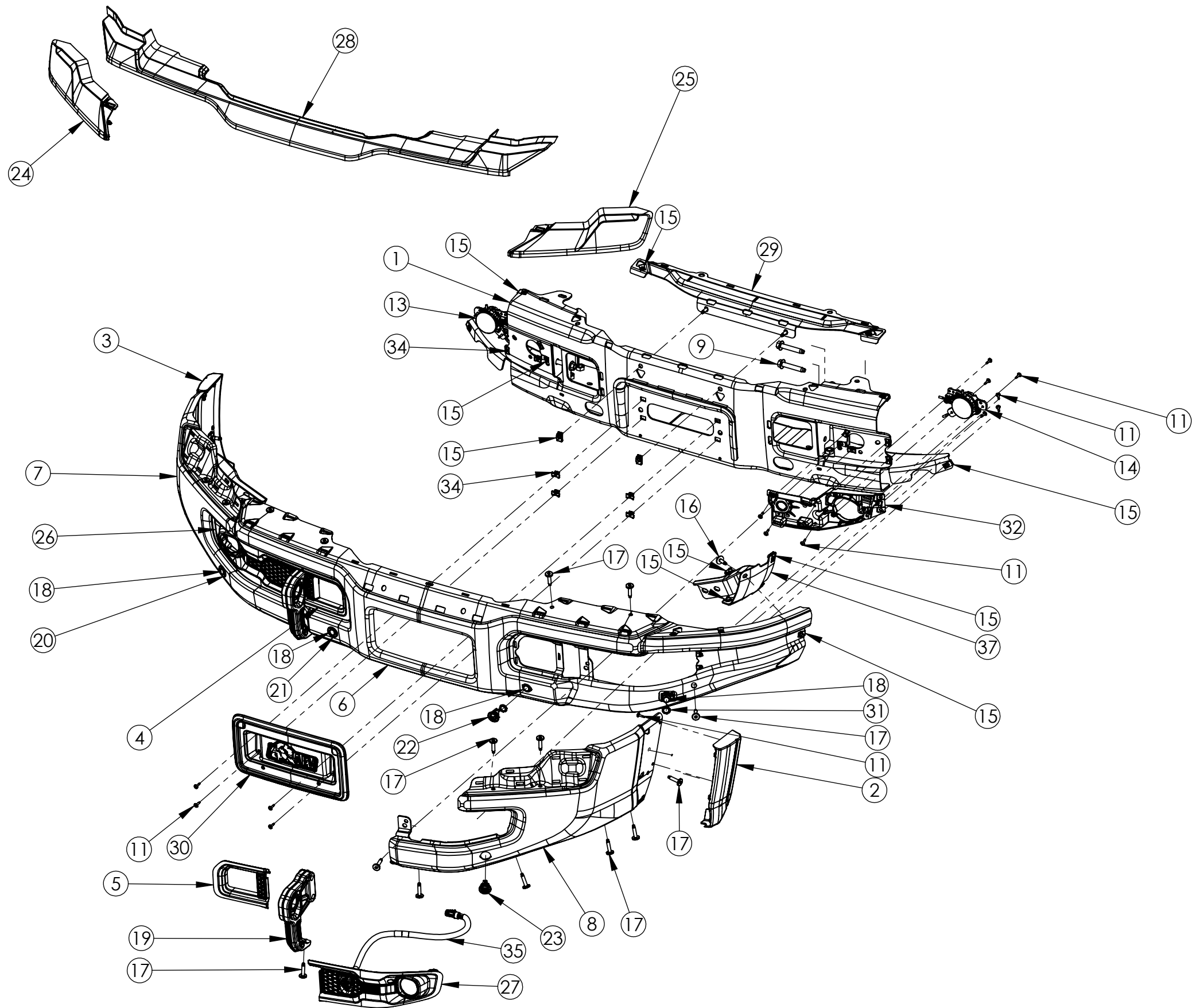
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51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: SR		CHECKED: SR		DATE:		MASTER ASSEMBLY, FRT BMPR, T1 HD GMC					P/N:ATHB0030AS-28				
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							WEIGHT: 182.61 lbs			SIZE B		SCALE 1:7		SHEET 3 OF 4	

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AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: MK

CHECKED: SR

DATE: 2022-01-06

SHIPPABLE ASSEMBLY, FRT BMPR, T1 HD GMC

P/N: **ATHB0031AK-23**

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TOLERANCES ARE:

	LINEAR	ANGLE
.X	± 1.50mm	None
.XX	± 0.75mm	± 2.5°
.XXX	± 0.25mm	± 1.0°
		± 0.25°

MAT'L: SEE PART DRAWINGS

FINISH: SEE PART DRAWINGS

WEIGHT: 151.55 lbs

SIZE B

SCALE 1:12

SHEET 3 OF 8