

FOR REFERENCE

ITEM NO.	SERIAL #	PartNo	DESCRIPTION	QTY.
1	D044859	86538225	M12 X 1.75 U-BOLT, 31XX-2 RR BMPR	2
2	D037863	11546379	M12 X 1.75 HEX FLANGE NUT	4
3	D004463	11546378	M10 X 1.5 HEX FLANGE NUT	4
4	D045340	85096557	REAR SHIPPABLE ASSEMBLY	1
5	11561075_003-BOLT_SCREW		11561075_003-BOLT_SCREW	2
6	D051280	85096552	RH INNER MOLDING	1
7	D051281	85096553	LH INNER MOLDING	1
8	D051282	11611886	M4.2 X 1.41 X 35 TORX PAN HEAD SCREW (BR POINT, T15)	2
9	84056018_002-DELPHI-PE323916-CONNECTOR-ASM	84056018	DELPHI-PE323916-CONNECTOR-ASM	1
10	84939201_003-COVER RR BPR FAS TOW EYE ACC HOLE _31XX-2_	84939201	COVER RR BPR FAS TOW EYE ACC HOLE _31XX-2_	1



AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: SR

CHECKED: SR

DATE: 2022-03-15

MASTER ASSEMBLY, 31XX-2 RR BMPR

P/N: A32B0040AC-06

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DIMENSIONS ARE IN MILLIMETERS.
TOLERANCES ARE:

LINEAR .X ± 1.50mm .XX ± 0.75mm .XXX ± 0.25mm
ANGLE None ± 2.5° .X ± 1.0° .XX ± 0.25°

MAT'L: SEE PART DRAWINGS

FINISH: SEE PART DRAWINGS

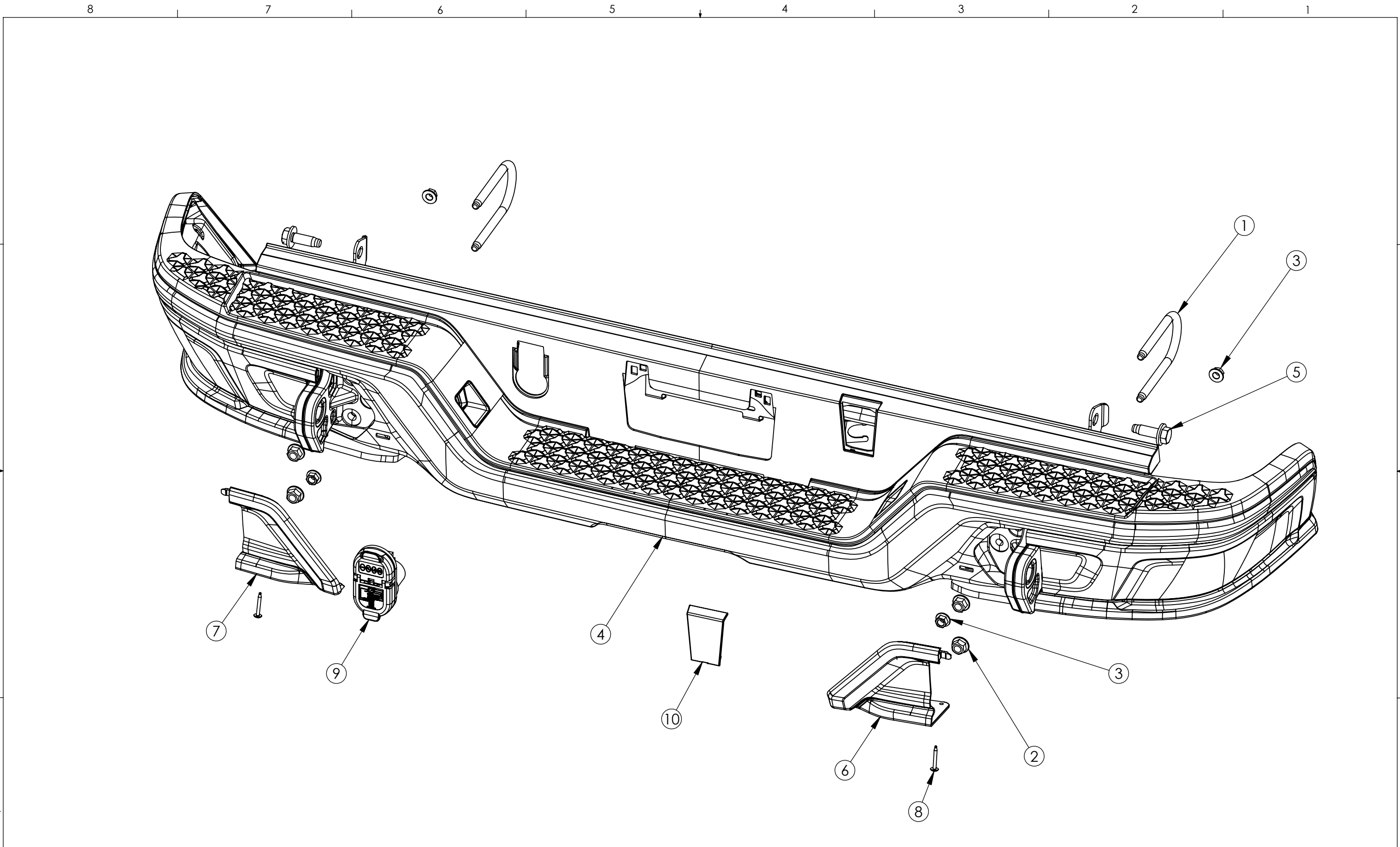
WEIGHT: 100.53 lbs

SIZE B

SCALE 1:5

SHEET 2 OF 3

A32B0040AC06
B



B A32B0040AC06



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			TOLERANCES ARE:		SIZE B	
					SCALE 1:5	
					SHEET 3 OF 3	

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ITEM NO.	PART NUMBER	PartNo	DESCRIPTION	QTY.
1	D043418	86538231	CENTER OTR STAMPING	1
2	D043372	85756357	CORNER INR RH	1
3	D043373	85756358	CORNER INR LH	1
4	D043345	85096548	TOW LOOP RH	1
5	D043346	85096549	TOW LOOP LH	1
6	D043329	85688940	CORNER SUPPORT RH STAMPING	1
7	D043330	85688941	CORNER SUPPORT LH STAMPING	1
8	D043332	85096550	CORNER ROCKER GUARD RH	1
9	D043333	85096551	CORNER ROCKER GUARD LH	1
10	D045224	86538223	HARNESS/TIRE WINCH BRKT, 31XX-2 RR BMPR	1
11	D045312	11547582	M6 X 1.0 PUSH NUT	2
12	D045313	11601916	M6 X 1.0 X 25 FLAT HEAD BOLT	2
13	M8 X 1.25 U-NUT	11548587	M8 X 1.25 U-NUT	18
14	D039291	11604697	(87843052) BOLT, FHCS, M8 X 1.25 X 37	20
15	D036869	11601915	M8 X 1.25 X 27 T40 FLAT HD MPOINT BOLT	4
16	D015712	11611883	M4.2 X 1.41 X 20 TORX PAN HEAD SCREW (BR POINT, T15)	21
17	D036911	11548579	M4.2 X 1.41 U-NUT (PANEL THICKNESS 2.0-3.0)	23
18	D045540	86538224	TRAILER CONNECTOR ASSEMBLY	1
19	90374A110	AEV91155AA	M4 X 0.7 FLANGE NUT NON-LOCKING (PS11036B)	3
20	D051255	86538219	MOLDING SUB ASSEMBLY, RH OTR	1
21	D051256	86538220	MOLDING SUB ASSEMBLY, LH OTR	1
22	D044428	85096559	MOLDING, RH SKID COVER	1
23	D044423	85096560	MOLDING, LH SKID COVER	1
24	D044429	86538216	MOLDING, TOP STEP PAD	1
25	23251665_001-ASM-LICENSE LAMP	23251665	ASM-LICENSE LAMP	1
26	23251664_001-ASM-LICENSE LAMP	23251664	ASM-LICENSE LAMP	1
27	D049926	86538217	SBZA MOUNTING BRACKET RH	1
28	D049931	86538218	SBZA MOUNTING BRACKET LH	1
29	84870463_001-MODULE ASM-SIDE OBJECT SENSING ALERT		84870463_001-MODULE ASM-SIDE OBJECT SENSING ALERT	1
30	84870462_001-MODULE ASM-SIDE OBJECT SENSING ALERT		84870462_001-MODULE ASM-SIDE OBJECT SENSING ALERT	1
31	D051282	11611886	M4.2 X 1.41 X 35 TORX PAN HEAD SCREW (BR POINT, T15)	8



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SHIPPABLE ASSEMBLY, 31XX-2 RR BMPR

P/N: A32B0041AC-07

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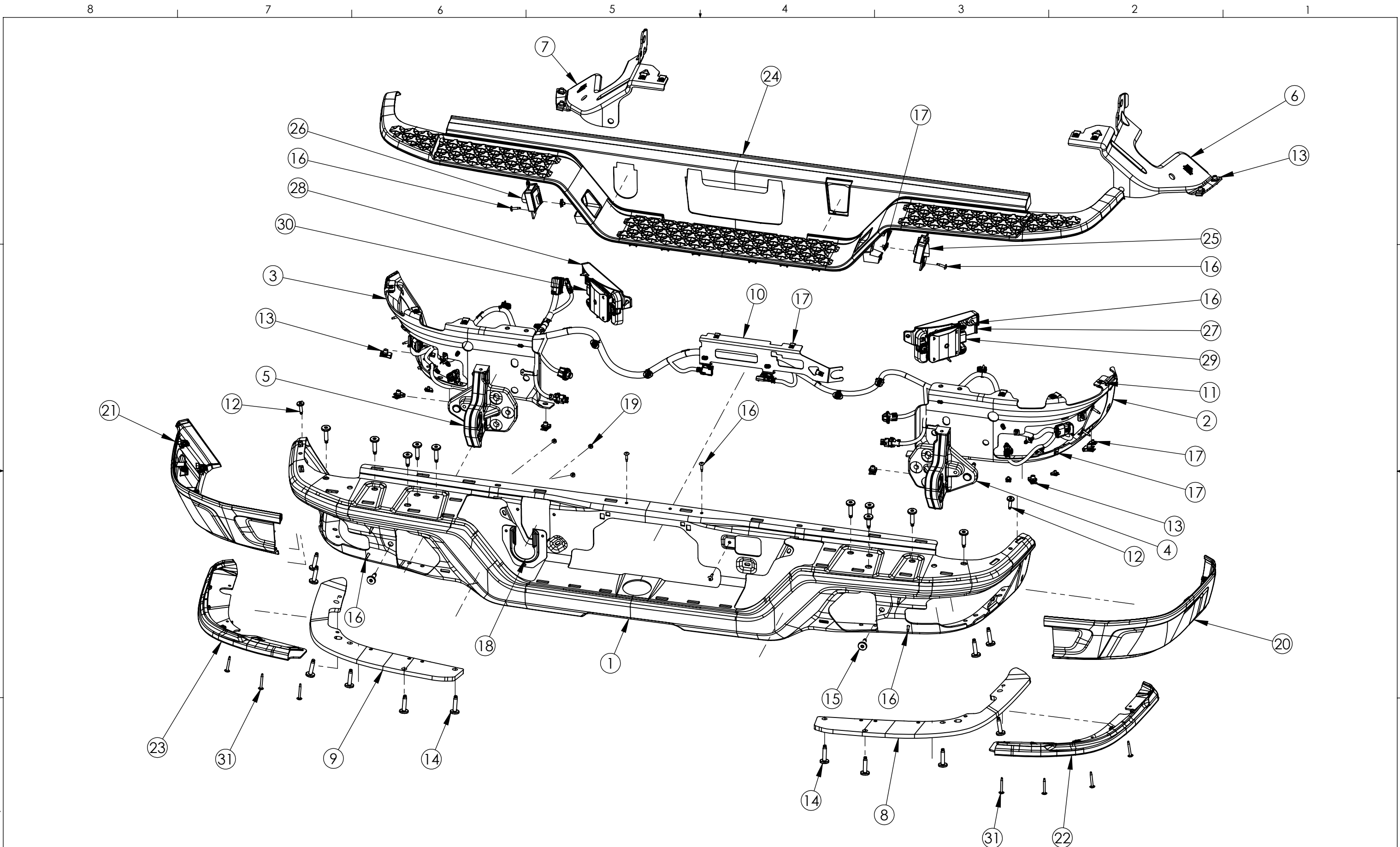
FINISH: SEE PART DRAWINGS

WEIGHT: 95.59 lbs

SIZE B

SCALE 1:8

SHEET 2 OF 6



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	LINEAR	ANGLE
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.XX	± 0.75mm	± 2.5°
.XXX	± 0.25mm	± 1.0°

SHIPPABLE ASSEMBLY, 31XX-2 RR BMPR

MAT'L: SEE PART DRAWINGS
FINISH: SEE PART DRAWINGS
WEIGHT: 95.59 lbs

P/N: **A32B0041AC-07**

SIZE B	SCALE 1:8	SHEET 3 OF 6
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