

FOR REFERENCE

ITEM NO.	SERIAL #	PartNo	DESCRIPTION	QTY.
1	D036266	85066895	T1 LD REAR BUMPER SHIPPABLE ASSEMBLY	1
2	D041092	85081770	INNER BEZEL RH	1
3	D041096	85081769	INNER BEZEL LH	1
4	D040310	85542879	PENCIL BRACE RH WELDMENT	1
5	D040313	85542875	PENCIL BRACE LH WELDMENT	1
6	D041430	87846798	M12 X 1.75 U-BOLT, T1 LD RR BMPR	2
7	D037706	11546368	M14 X 2.0 HEX FLANGE NUT PREVAILING TORQUE	2
8	D037542	11546463	M12 X 1.75 HEX NUT AND WASHER ASM	4
9	D037863	11546379	M12 X 1.75 HEX FLANGE NUT	6
10	D037163	11519388	M8 X 1.25 X 25 HEX SCREW AND WASHER	2
11	13526856_003-DELPHI - 35102299 - CONNECTOR ASM-SEALED	13526856	TRAILER CONNECTOR ASSEMBLY	1
12	84304677_001.0001-CASE ASM-SPA WHL LK CYL_1	84304677	SPARE TIRE WINCH COVER	1
13	D006578	11588738	M10 X 1.5 X 25 HEX FLANGE BOLT	2
14	D047284	11519389	M8 X 1.25 X 30 HEX SCREW AND WASHER ASM	2
15	D079226	85752529	U-BOLT BRKT ASSY RH	1
16	D079227	85693753	U-BOLT BRKT ASSY LH	1



AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: SR

CHECKED: SR

DATE:

ASSEMBLY, T1 LD RR BMPR, MASTER

P/N:AT1B0040AR-31

PROPRIETARY AND CONFIDENTIAL

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DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS.
TOLERANCES ARE:

LINEAR

ANGLE

.X ± 1.50mm

None ± 2.5°

.XX ± 0.75mm

.X ± 1.0°

.XXX ± 0.25mm

.XX ± 0.25°

MAT'L: SEE PART DRAWINGS

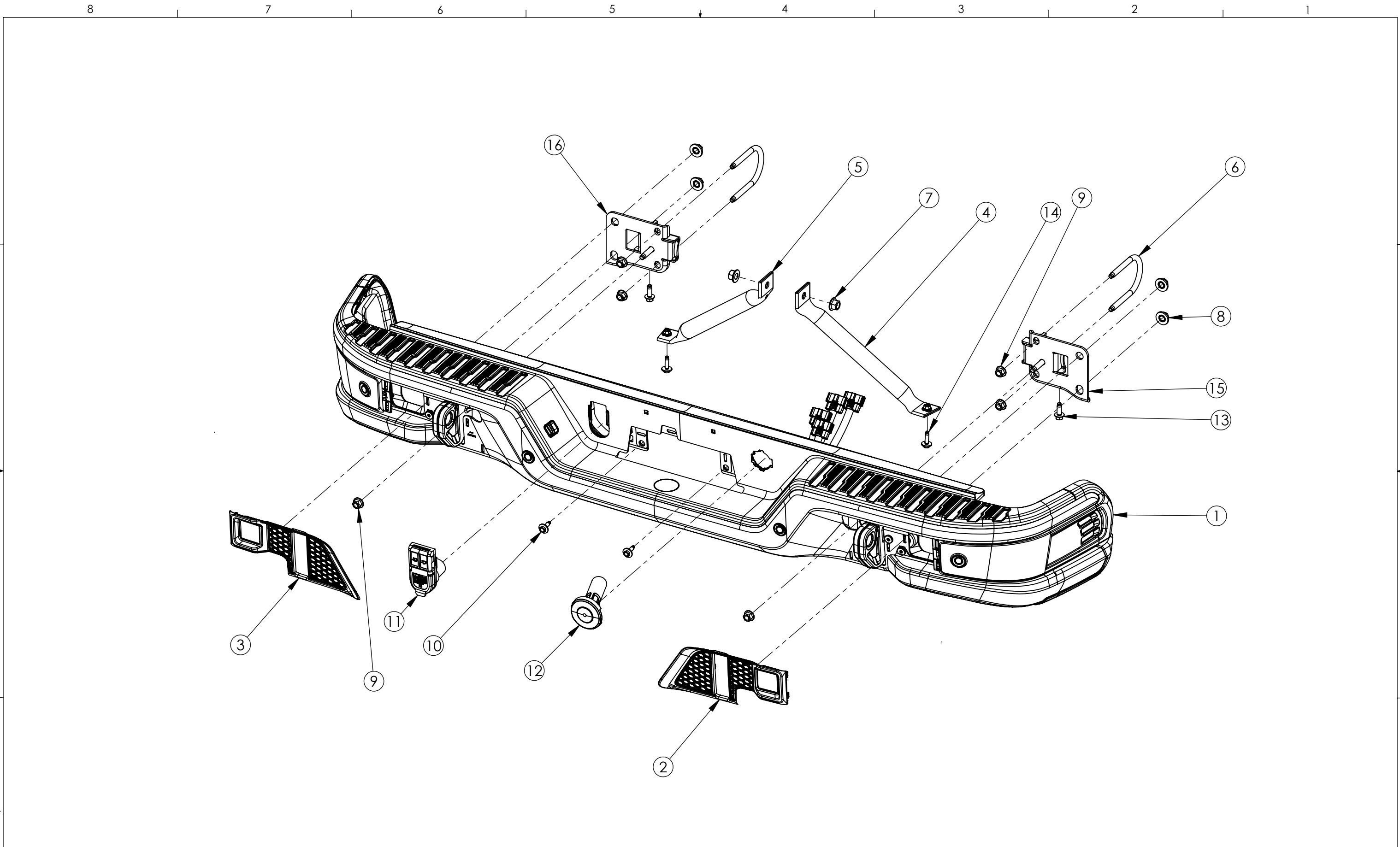
FINISH: SEE PART DRAWINGS

WEIGHT: 107.60 lbs

SIZE B

SCALE 1:6

SHEET 2 OF 4



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ITEM NO.	SERIAL #	PartNo	DESCRIPTION	QTY.
1	D034628	87843024	CORNER OUTER LOWER STAMPING RH	1
2	D041489	85660660	TOW LOOP RH	1
3	D041521	85660661	TOW LOOP LH	1
4	D034629	87843025	CORNER OUTER LOWER STAMPING LH	1
5	D034648	86570842	CORNER INNER STAMPING RH	1
6	D034649	86570843	CORNER INNER STAMPING LH	1
7	D039291	11604697	(87843052) BOLT, FHCS, M8 X 1.25 X 37	12
8	M8 X 1.25 U-NUT	11548587	M8 X 1.25 U-NUT	16
9	11601916_001-BOLT_SCREW	11601916	BOLT SCREW	4
10	11547582_001-NUT-PUSH IN	11547582	PUSH IN NUT	4
11	D037575	86518212	LOWER CORNER END CAP RH	1
12	D037576	86518211	LOWER CORNER END CAP LH	1
13	D036869	11601915	M8 X 1.25 X 27 T40 FLAT HD MPOINT BOLT	8
14	D038866	85043560	SPARE TIRE WINCH CAP BRACKET	1
15	D038869	86518209	TRAILER CONNECTOR BRACKET	1
16	D015712	11611883	M4.2 X 1.41 X 20 TORX PAN HEAD SCREW (BR POINT, T15)	29
17	D036911	11548579	M4.2 X 1.41 U-NUT (PANEL THICKNESS 2.0-3.0)	7
18	D040480	87843047	RPA BEZEL RH	1
19	D040484	87843048	RPA BEZEL LH	1

ITEM NO.	SERIAL #	PartNo	DESCRIPTION	QTY.
20	D034621	85049666	CENTER OTR STAMPING	1
21	11548270_002-BOLT_SCREW	11548270	BOLT SCREW	2
22	D036871	11548580	M4.2 X 1.41 U-NUT	12
23	84576948.geo_fiin001.002999	42707016	AXIAL SENSOR	4
24	D041088	85055009	TOP CAP	1
25	D041103	85066898	CORNER BEZEL RH	1
26	D041107	85066897	CORNER BEZEL LH	1
27	D041176	87843033	UPR CORNER END CAP RH	1
28	D041180	87843034	UPR CORNER END CAP LH	1
29	D041184	87843037	SBZA BRACKET RH	1
30	D041188	87843038	SBZA BRACKET LH	1
31	23251664_001-ASM-LICENSE LAMP	23251664	LICENSE LAMP	1
32	23251665_001-ASM-LICENSE LAMP	23251665	LICENSE LAMP	1
33	D043687	13598576	PARK ASSIST SENSOR ISOLATOR	4
34	D045272	85620380	BRACKET, ANTENNA MODULE	1
35	13500812	13500812	LICENSE PLATE LIGHT BULB	2
36	85569655	85569655	MODULE ASM - SIDE OBJECT SENSING ALERT RH	1
37	85569654	85569654	MODULE ASM - SIDE OBJECT SENSING ALERT LH	1

*NOT SHOWN85613268HARNESS, T1 REAR BUMPER LD & HD1



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ASSEMBLY, T1 LD REAR BUMPER, SHIPPABLE

P/N:AT1B0041AM-30

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LINEAR
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.XX ± 0.75mm
.XXX ± 0.25mm

ANGLE
None ± 2.5°
.X ± 1.0°
.XX ± 0.25°

MAT'L: SEE PART DRAWINGS

FINISH: SEE PART DRAWINGS

WEIGHT: 92.23 lbs

SIZE B

SCALE 1:10

SHEET 2 OF 8

