

FOR REFERENCE

ITEM NO.	SERIAL NO	PartNo	DESCRIPTION	QTY.
1	D042492	85732170	FRAME END WELDMENT RH	1
2	D044848	85732171	FRAME END WELDMENT LH	1
3	D042436	85732173	SPACER FRAME RAIL	2
4	D042477	86567311	PENCIL BRACE RH	1
5	D042478	86567312	PENCIL BRACE LH	1
6	D044975	11604976	CRUSH SLEEVE	4
7	D036862	11610915	M12 X 1.75 X 105 FLANGED HEX HEAD WITH HEADER POINT	4
8	D045213	11589165	M10 X 1.5 X 30 HEX BOLT AND WASHER ASM	4
9	D053136	85070908	WHEEL LINER CLOSEOUT RH	1
10	D053540	85070909	WHEEL LINER CLOSEOUT LH	1
11	D045421	85707849	CHEVY SHIPPABLE ASSEMBLY	1
12	D053548	86567315	INNER WHEEL LINER CLOSEOUT RH	1

ITEM NO.	SERIAL NO	PartNo	DESCRIPTION	QTY.
13	D053552	86567316	INNER WHEEL LINER CLOSEOUT LH	1
14	D015712	11611883	M4.2 X 1.41 X 20 TORX PAN HEAD SCREW (BR POINT, T15)	16
15	D042227	85794710	GAP FILLER RH	1
16	D042228	85794711	GAP FILLER LH	1
17	D042261	86567322	LOWER GRILLE TRIM CENTER	1
18	90720A550	23349100512	M10 X 1.5 HEX RIV NUT (1-4.5 MAT THICK)	2
19	11548270-002-BOLT-SCREW	11548270	M4.2 X 1.41 X 20 SHOULDER SCREW AND WASHER (WHEEL LINER)	6
20	D043822	86549881	CORNER END CAP RH	1
21	D062369	86549882	CORNER END CAP LH	1
22	D039951	11611884	M4.2 X 1.41 X 25 TORX PAN HEAD SCREW (BR POINT, T15)	2
23	D037863	11546379	M12 X 1.75 HEX FLANGE NUT	4
24	D006578	11588738	M10 X 1.5 X 25 HEX FLANGE BOLT	10



AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: SR

CHECKED: SR

DATE: 2022-03-14

MASTER ASSEMBLY, 31XX-2 CHEVY FRT BMPR

P/N: A32B0020AG-18

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DO NOT SCALE DRAWING
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DIMENSIONS ARE IN MILLIMETERS
TOLERANCES ARE:
LINEAR .X ± 1.50mm .XX ± 0.75mm .XXX ± 0.25mm
ANGLE None ± 2.5° .X ± 1.0° .XX ± 0.25°

MAT'L: SEE PART DRAWINGS

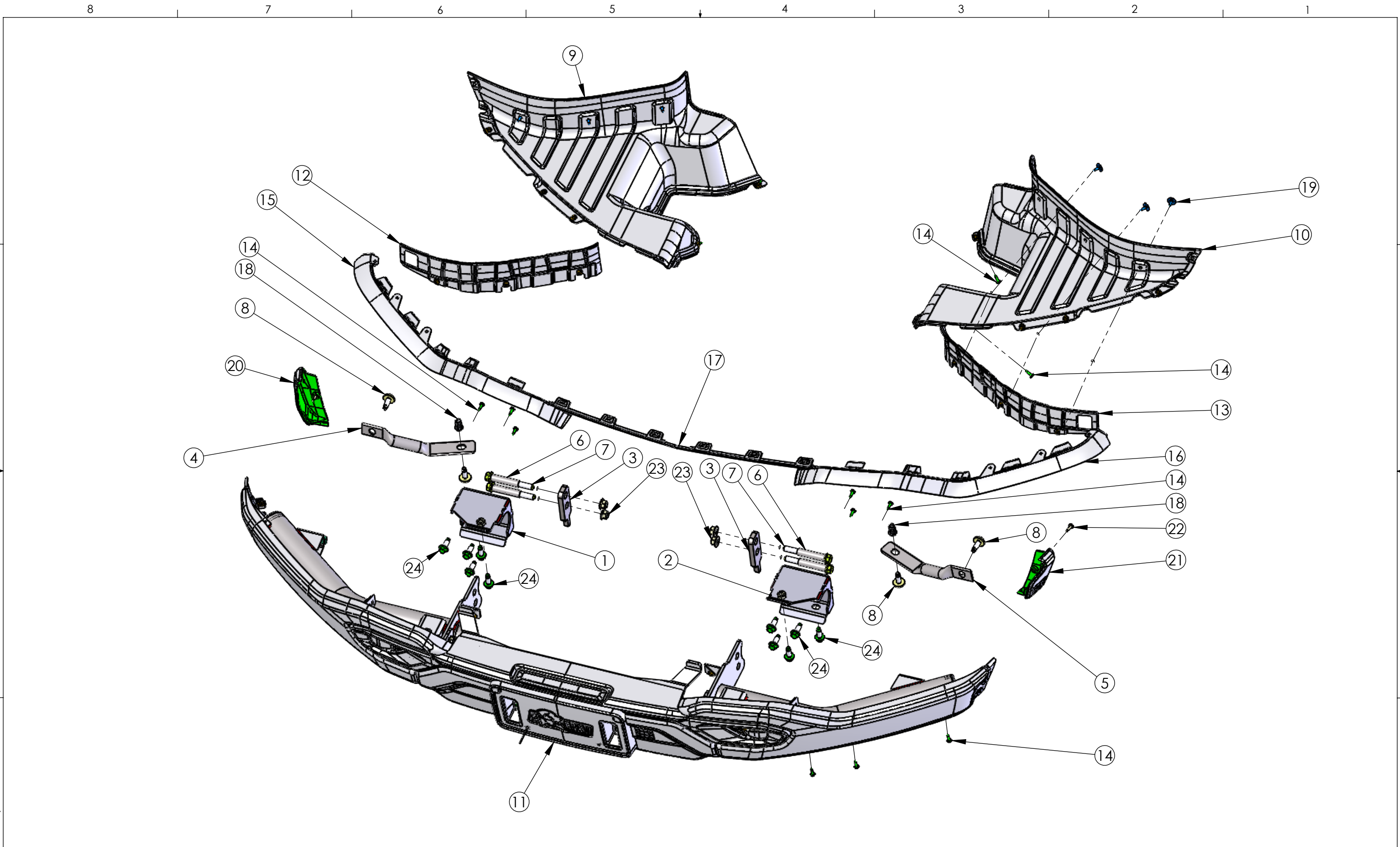
FINISH: SEE PART DRAWINGS

WEIGHT: 88.66 lbs

SIZE B

SCALE 1:5

SHEET 2 OF 3



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MASTER ASSEMBLY, 31XX-2 CHEVY FRT Bmpr
MAT'L: SEE PART DRAWINGS
FINISH: SEE PART DRAWINGS
WEIGHT: 88.66 lbs

P/N: **A32B0020AG-18**
SIZE B | SCALE 1:8 | SHEET 3 OF 3

B | A32B0020AG18

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ITEM NO.	SERIAL NO	PartNo	DESCRIPTION	QTY.
1	D042489	85707775	CORNER TUBE WELDMENT RH	1
2	D044810	85707776	CORNER TUBE WELDMENT LH	1
3	D041592	86549862	CENTER OUTER STAMPING	1
4	D042468	86549863	CENTER ATTACH BRACKET RH	1
5	D042469	86549864	CENTER ATTACH BRACKET LH	1
6	D042474	86549865	WINCH MOUNT	1
7	D044478	11602086	M8 X 1.25 U-NUT (3.4-6.3 MAT'L THICKNESS)	4
8	M8 X 1.25 U-NUT	11548587	M8 X 1.25 U-NUT	18
9	D036869	11601915	M8 X 1.25 X 27 T40 FLAT HD MPOINT BOLT	18
10	D006684	11546583	M10 X 1.5 U-NUT (PANEL THICKNESS RANGE 1.5-5.5)	2
11	D045213	11589165	M10 X 1.5 X 30 HEX BOLT AND WASHER ASM	4
12	D036911	11548579	M4.2 X 1.41 U-NUT (PANEL THICKNESS 2.0-3.0)	10
13	D015712	11611883	M4.2 X 1.41 X 20 TORX PAN HEAD SCREW (BR POINT, T15)	4
14	D004461	11546377	M8 X 1.25 HEX FLANGE NUT	10
15	98930A122	86549883	Bolt, Carriage, M8-1.25x30 - GMW3359	10
16	D014636	CCF-2 1/2-8-12	CAP FOR 2 1/2" ROUND TUBING - CAPPLUGS	2

ITEM NO.	SERIAL NO	PartNo	DESCRIPTION	QTY.
17	D041595	85057991	CORNER OUTER RH STAMPING	1
18	D041596	85057992	CORNER OUTER LH STAMPING	1
19	D042258	86549880	TOP CAP CENTER MOLDING,	1
20	D042275	86549866	LICENSE PLATE BEZEL	1
21	D047533	86549867	TOP CAP PLUG	1
22	D047538	85707800	WINCH CLUTCH HANDLE PLUG	1
23	11548673_001-NUT-PUSH IN		11548673_001-NUT-PUSH IN	4
24	D051068	86549878	FOG BEZEL SUB ASSEMBLY RH	1
25	D051069	86549879	FOG BEZEL SUB ASSEMBLY LH	1



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SHIPPABLE ASSEMBLY, 31XX-2 CHEVY FRT BMPR

P/N: A32B0021AC-13

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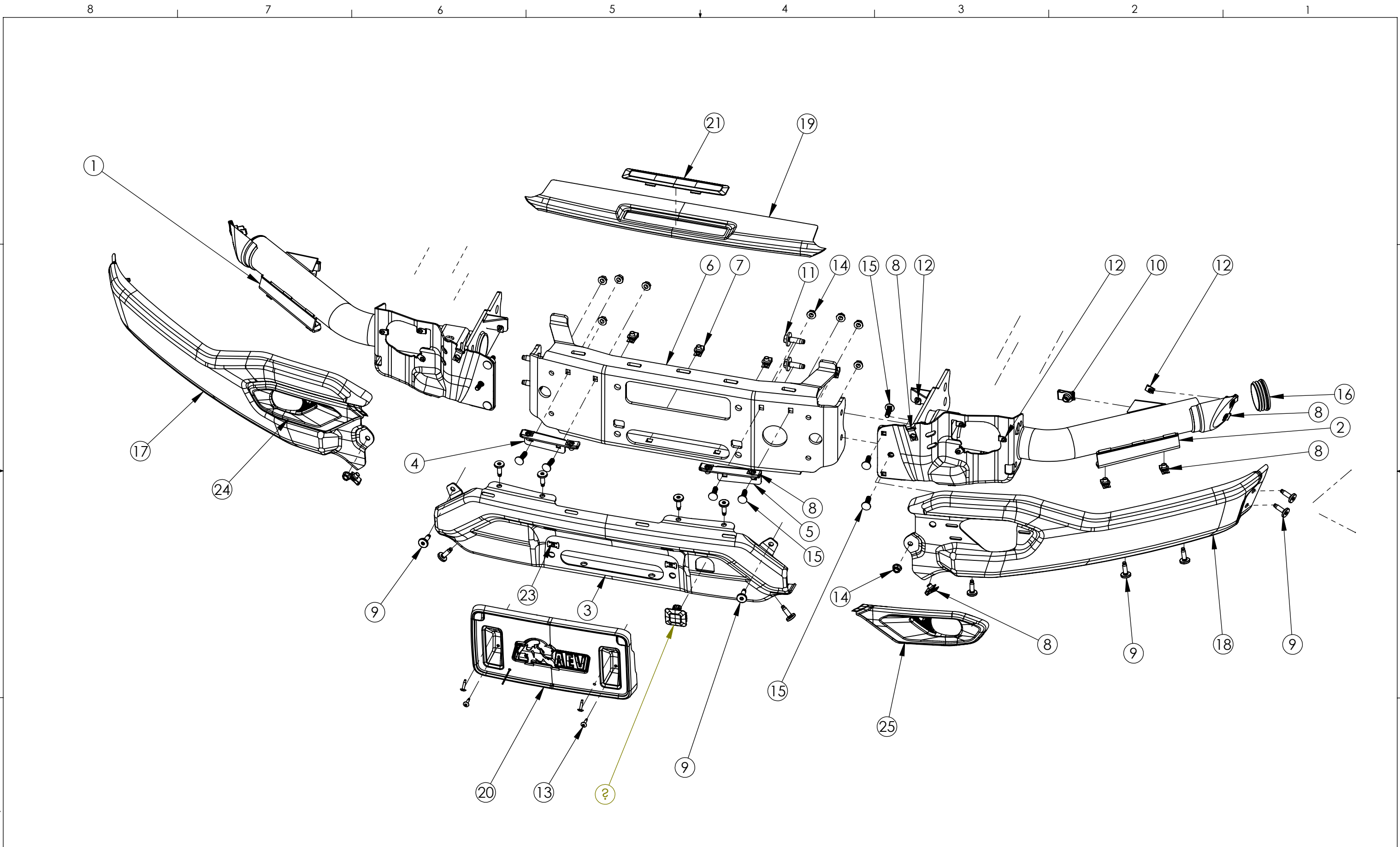
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WEIGHT: 73.39 lbs

SIZE B

SCALE 1:5

SHEET 2 OF 7



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.XXX	± 0.25mm	± 1.0°
.XX		± 0.25°

SHIPABLE ASSEMBLY, 31XX-2 CHEVY FRT BMPR P/N: **A32B0021AC-13**

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FINISH: SEE PART DRAWINGS
WEIGHT: 73.39 lbs SIZE B SCALE 1:7 SHEET 3 OF 7

B A32B0021AC13