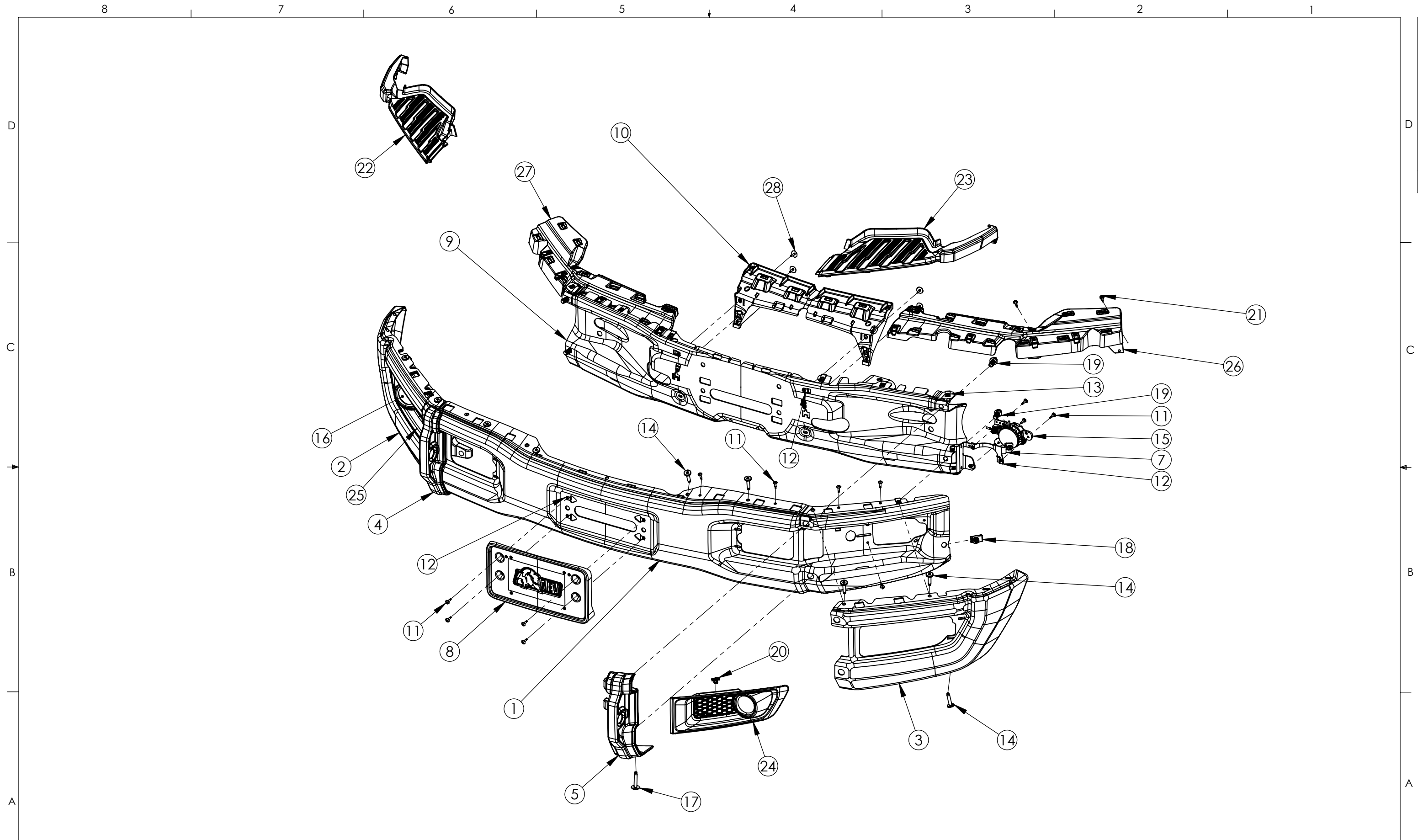


FOR REFERENCE																																																																																																																																																																				
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 AMERICAN EXPEDITION VEHICLES AEV-CONVERSIONS.COM (248) 926-0256 51960 W. Twelve Mile Rd. Wixom, MI. 48393 DRAWN: MK CHECKED: SR DATE: 2021-03-24 ASSEMBLY, T1 LD CHEVY FRT BMPR, SHIPPABLE PROPRIETARY AND CONFIDENTIAL THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION WHICH SHALL NOT BE REPRODUCED, TRANSFERRED TO OTHER DOCUMENTS, DISCLOSED TO OTHERS, USED FOR MANUFACTURING, OR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN PERMISSION FROM AMERICAN EXPEDITION VEHICLES. DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: LINEAR ANGLE .X ± 1.50mm None ± 2.5° .XX ± 0.75mm .X ± 1.0° .XXX ± 0.25mm .XX ± 0.25° MAT'L: SEE PART DRAWINGS FINISH: SEE PART DRAWINGS WEIGHT: 125.83 lbs SIZE B SCALE 1:10 SHEET 2 OF 8																																																																																																																																																																				



AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: MK		CHECKED: SR		DATE: 2021-03-24		ASSEMBLY, T1 LD CHEVY FRT BMPR, SHIPPABLE				P/N: AT1B0021AG-21	
PROPRIETARY AND CONFIDENTIAL				DO NOT SCALE DRAWING				MAT'L: SEE PART DRAWINGS			
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION WHICH SHALL NOT BE REPRODUCED, TRANSFERRED TO OTHER DOCUMENTS, DISCLOSED TO OTHERS, USED FOR MANUFACTURING, OR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN PERMISSION FROM AMERICAN EXPEDITION VEHICLES.				UNLESS OTHERWISE SPECIFIED		LINEAR		ANGLE		FINISH: SEE PART DRAWINGS	
				DIMENSIONS ARE IN MILLIMETERS.		.X ± 1.50mm		None ± 2.5°		WEIGHT: 125.83 lbs	
				TOLERANCES ARE:		.XX ± 0.75mm		.X ± 1.0°			
						.XXX ± 0.25mm		.XX ± 0.25°		SIZE B	
										SCALE 1:10	
										SHEET 3 OF 8	

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87654321

FOR REFERENCE

ITEM NO.	SERIAL #	PartNo	DESCRIPTION	QTY.
1	D041143	86550981	SHIPPABLE T1 LD CHEVY FRONT BUMPER ASSEMBLY	1
2	D037092	85766585	FRONT BUMPER CROSSMEMBER WELDMENT	1
3	D036862	11610915	M12 X 1.75 X 105 FLANGED HEX HEAD WITH HEADER POINT	4
4	D036863	11549169	M12 X 1.75 HEX FLANGED NUT PREVAILING TORQUE	4
5	D037091	11609605	M12 X 1.75 X 55 HEX FLANGE BOLT	4
6	D036185	11519537	M12 X 1.75 X 35 HEX SCREW AND WASHER ASM	2
7	D037542	11546463	M12 X 1.75 HEX NUT AND WASHER ASM	4
8	D040429	85542857	TOP CAP CENTER T1 LD CHEVY	1
9	D040603	85660670	T1 LD INNER BEZEL LH	1
10	D040610	85660671	T1 LD INNER BEZEL RH	1
11	D040476	86539030	FRAME REINFORCEMENT CASTING	2
12	D004461	11546377	M8 X 1.25 HEX FLANGE NUT	2
13	D042326	AT1B0107AA	WINCH MOUNT WELDMENT, T1 LD COMMON FRT BMPR	1
14	D004463	11546378	M10 X 1.5 HEX FLANGE NUT	3
15	D006578	11588738	M10 X 1.5 X 25 HEX FLANGE BOLT	3
16	M8 X 1.25 U-NUT	11548587	M8 X 1.25 U-NUT	2
17	D043689	85542855	PENCIL BRACE WITH U-NUT RH	1
18	D043690	85542854	PENCIL BRACE WITH U-NUT LH	1
19	D040432	11569600	M10 X 1.5 X 25 HEX BOLT AND WASHER ASM	4
20	D040431	11569664	M10 X 1.5 X 25 HEX BOLT AND WASHER ASM	6
21	D036864	11569664	M10 X 1.5 X 30 HEX BOLT ASM W/CON WASHER	6
22	D049987	86519071	TENSION ROD M8 CASTING	2
23	D049991	86542987	TENSION ROD M8 CARRIAGE BOLT	2

AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: MK

CHECKED: SR

DATE: 2021-10-14

ASSEMBLY, T1 LD CHEVY FRT BMPR, MASTER

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UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES ARE:

LINEAR

ANGLE

MAT'L: SEE PART DRAWINGS

FINISH: SEE PART DRAWINGS

WEIGHT: 173.97 lbs

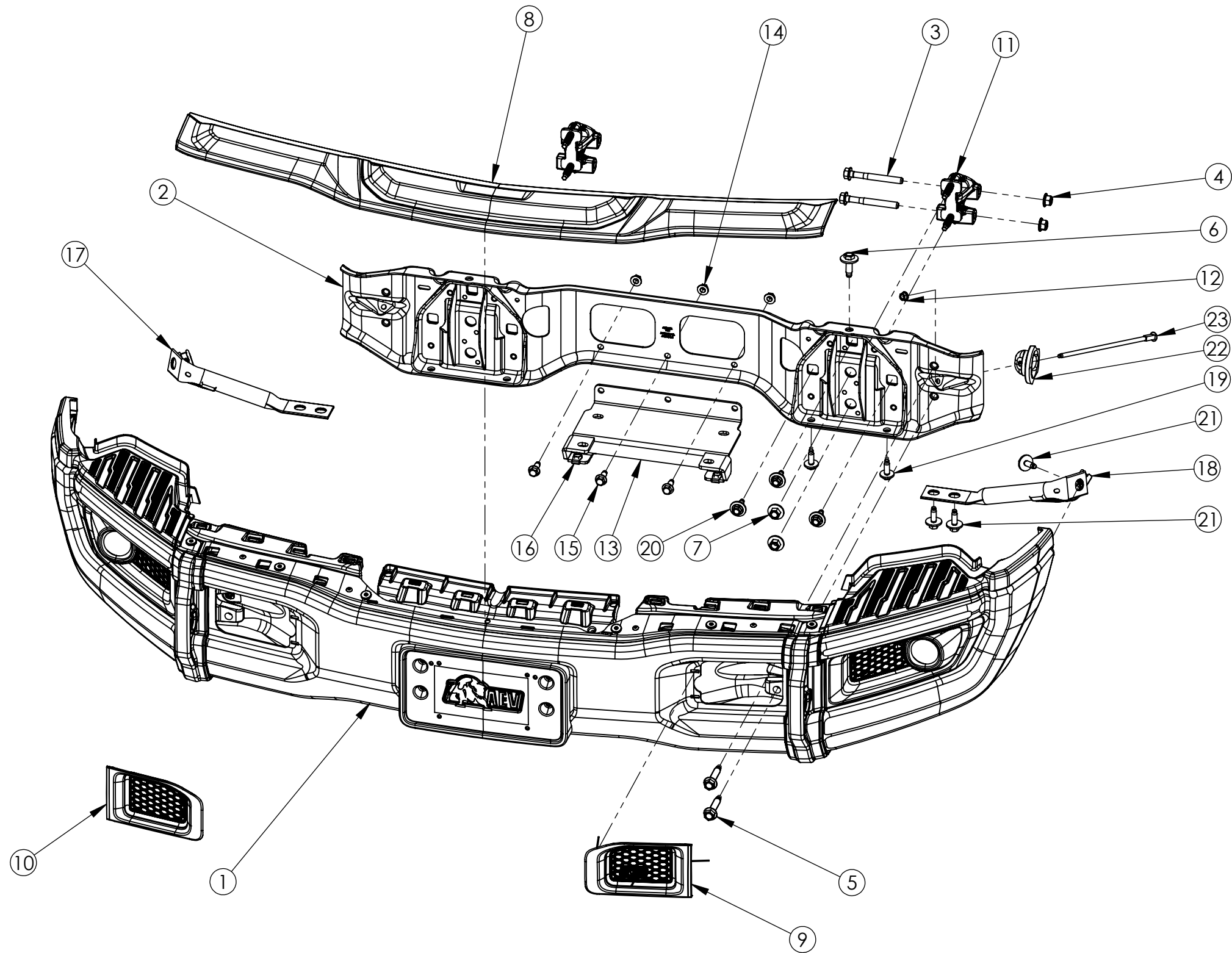
SIZE B

SCALE 1:8

SHEET 2 OF 5

P/N: AT1B0020AI-24

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	LINEAR	ANGLE
.X	± 1.50mm	None
.XX	± 0.75mm	± 2.5°
.XXX	± 0.25mm	± 1.0°
		± 0.25°

MAT'L: SEE PART DRAWINGS

FINISH: SEE PART DRAWINGS

WEIGHT: 173.97 lbs

SIZE B

SCALE 1:9

SHEET 3 OF 5