

FOR REFERENCE

ITEM NO.	SERIAL #	PartNo	DESCRIPTION	QTY.
1	D040421	85776735	T1 HD CHEVYSHIPPABLE ASSEMBLY	1
2	D045982	85073790	DIVING BOARD WELDMENT	2
3	D040432	11569600	M10 X 1.5 X 25 HEX BOLT AND WASHER ASM	14
4	D049945	11519536	M12 X 1.75 X 30 SCREW AND WASHER ASM	8
5	D040434	11609609	M12 X 1.75 X 105 HEX FLANGE BOLT	4
6	D040433	11549169	M12 X 1.75 FLANGE NUT PREVAILING TORQUE	4
7	D039672	85073788	UPR FRAME HORN WELDMENT RH	1
8	D039690	85073789	UPR FRAME HORN WELDMENT LH	1
9	D047241	86546173	COMMON AIR BAFFLE	1
10	D047895	11547421	M4.2 X 1.41 X 25 HEX BOLT ASM W/FLAT WASHER	4
11	D046810	11548673	M4.2 X 1.41 EXPANSION NUT (PANEL THICKNESS 1.4-5.0)	4
12	D049265	86546171	PENCIL BRACE BRACKET WELDMENT RH	1
13	D049268	86585566	PENCIL BRACE BRACKET WELDMENT LH	1
14	D047346	85625999	TOP CAP CENTER	1



AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: SR

CHECKED: SR

DATE:

MASTER ASSEMBLY, FRT BMPR, T1 HD CHEVY

P/N:ATHB0020AQ-26

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DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS.
TOLERANCES ARE:

LINEAR

ANGLE

.X ± 1.50mm

None ± 2.5°

.XX ± 0.75mm

.X ± 1.0°

.XXX ± 0.25mm

.XX ± 0.25°

MAT'L: SEE PART DRAWINGS

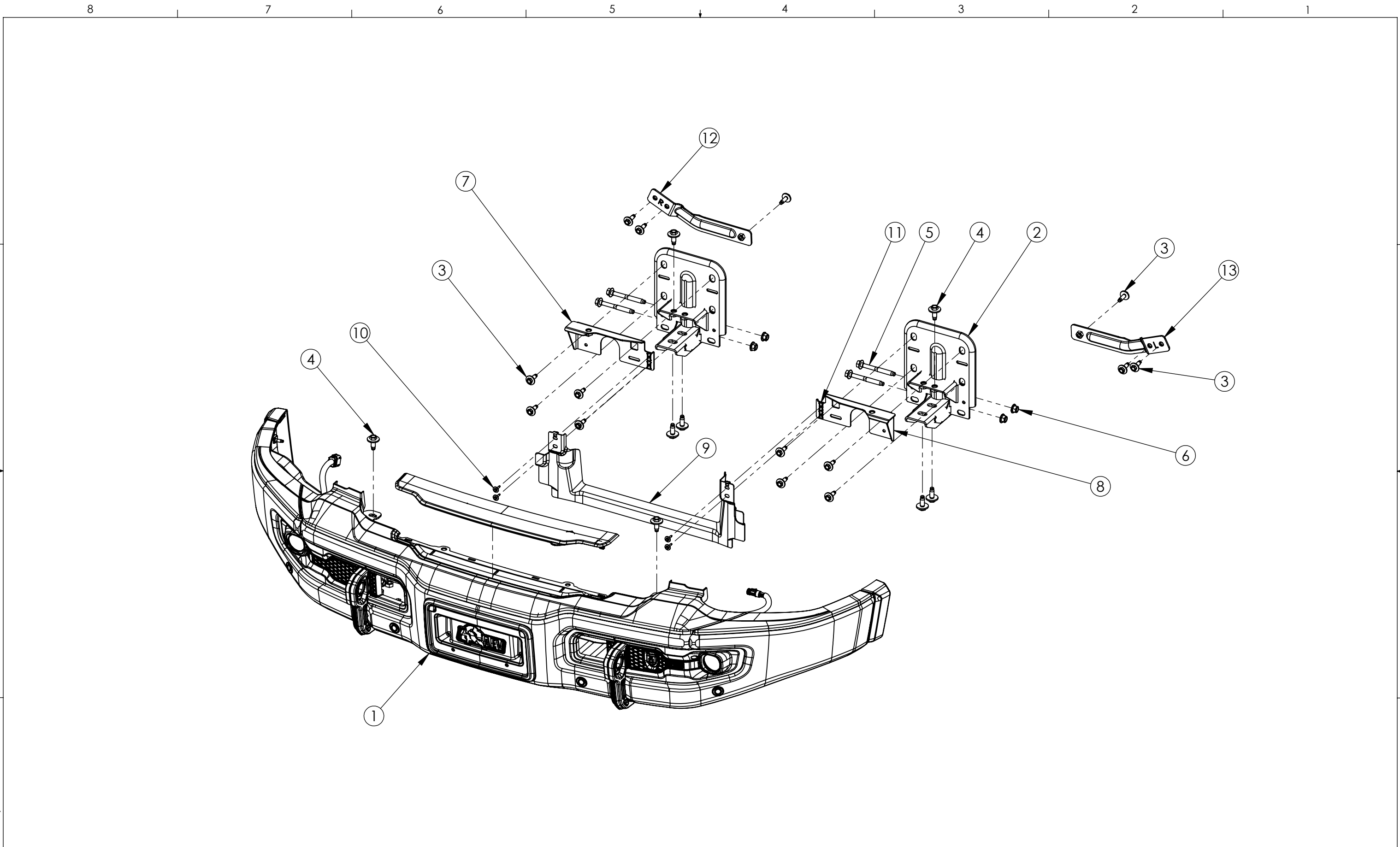
FINISH: SEE PART DRAWINGS

WEIGHT: 179.88 lbs

SIZE B

SCALE 1:10

SHEET 2 OF 4



AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

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	LINEAR	ANGLE
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.XX	± 0.75mm	± 2.5°
.XXX	± 0.25mm	± 1.0°

MASTER ASSEMBLY, FRT BMPR, T1 HD CHEVY
MAT'L: SEE PART DRAWINGS
FINISH: SEE PART DRAWINGS
WEIGHT: 179.88 lbs

P/N: **ATHB0020AQ-26**
SIZE B SCALE 1:10 SHEET 3 OF 4

ATHB0020AQ26
B

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FOR REFERENCE

ITEM NO.	PART NUMBER	PartNo	DESCRIPTION	QTY.
1	D069935	85626024 (W/O FPAs) 85013557 (W FPAs)	CHEVY FRONT CENTER OUTER STAMPING	1
2	D039666	85822143	FAIRLEAD WELDMENT	1
3	D046564	85626032	RH END CAP CHEVY	1
4	D046565	85626033	LH END CAP CHEVY	1
5	D046705	85626022	INNER BEZEL RH	1
6	D046706	85626023	INNER BEZEL LH	1
7	D039352	87851440	FRONT TOW LOOP	2
8	D040209	85650747	WIRE HARNESS BRACKET	1
9	D069866	85626025 (W/O FPAs) 85013559 (W FPAs)	CHEVY OUTER CORNER RH	1
10	D069867	85626026 (W/O FPAs) 85013558 (W FPAs)	CHEVY OUTER CORNER LH	1
11	D038564	42737708.geo_fi n001.001999	FRONT FOG RH COMMON	1
12	D038561	42737706.geo_fi n 001.001999	FRONT FOG LH COMMON	1
13	D068818	85012911	FPA SENSOR BEZEL, S2	1
14	D068804	85012910	FPA SENSOR BEZEL, S5	1
15	D081701	85099453	FPA SENSOR BEZEL, S4	1
16	D081702	85099452	FPA SENSOR BEZEL, S3	1
17	M8 X 1.25 U-NUT	11548587	M8 X 1.25 U-NUT	30
18	D039291	11604697	Bolt, FHCS, M8-37 - GMW3359 (87843052)	26
19	D037163	11519388	M8 X 1.25 X 25 HEX SCREW AND WASHER	4
20	D039292	11609606	M12 X 1.75 X 65 HEX FLANGE BOLT M-POINT	4
21	D015712	11611883	M4.2 X 1.41 X 20 TORX PAN HEAD SCREW (BR POINT, T15)	29
22	D036911	11548579	M4.2 X 1.41 U-NUT (PANEL THICKNESS 2.0-3.0)	4

ITEM NO.	PART NUMBER	PartNo	DESCRIPTION	QTY.
23	D047352	85626031	OUTER TOP CAP RH	1
24	D047353	85626030	OUTER TOP CAP LH	1
25	D047069	85626020	FOG BEZEL RH	1
26	D047071	85626021	FOG BEZEL LH	1
27	D047349	85626029	CHEVY CENTER TOP CAP	1
28	D044715	86585570	TOP CAP SUPPORT BRACKET	1
29	D047658	85626019	FOG LIGHT SUPPORT BRACKET LH	1
30	D047670	85626018	FOG LIGHT SUPPORT BRACKET RH	1
31	Block Heater with pocket ANZ85608_002- INSTALLED 84874588_GMC LD PU_2022(Default)		BLOCK HEATER WITH POCKET	1
32	D046810	11548673	M4.2 X 1.41 EXPANSION NUT (PANEL THICKNESS 1.4-5.0)	12
33	D043601	85626035	LICENSE PLATE BEZEL	1
34	D049283	85650740	PENCIL BRACE EXT WELDMENT RH	1
35	D049290	85650741	PENCIL BRACE EXT WELDMENT LH	1
36	BEI53833_001.00 03-FABIAN STUDY_MASTER- FRT BUMP WRG _HD CHEVY GMC_-MY 2024		BEI53833_001.0003-FABIAN STUDY_MASTER-FRT BUMP WRG _HD CHEVY GMC_-MY 2024	1
37	D043687	13598576	PARK ASSIST SENSOR ISOLATOR	4
38	84576948.geo_fii n001.002999	84576948	AXIAL SENSOR	4

*NOT SHOWN

85627942

HARNESS HD FRONT BUMPER
OBJECT ALARM CHEVY AEV ZR2

84651367

HARNESS CLIP

1

1



AMERICAN EXPEDITION VEHICLES
AEV-CONVERSIONS.COM (248) 926-0256
51960 W. Twelve Mile Rd. Wixom, MI. 48393

DRAWN: MK

CHECKED: SR

DATE: 2022-01-11

SHIPPABLE ASSEMBLY, FRT BMPR, T1 HD CHEVY

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LINEAR

ANGLE

.X ± 1.50mm
.XX ± 0.75mm
.XXX ± 0.25mm

None ± 2.5°
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.XX ± 0.25°

MAT'L: SEE PART DRAWINGS

FINISH: SEE PART DRAWINGS

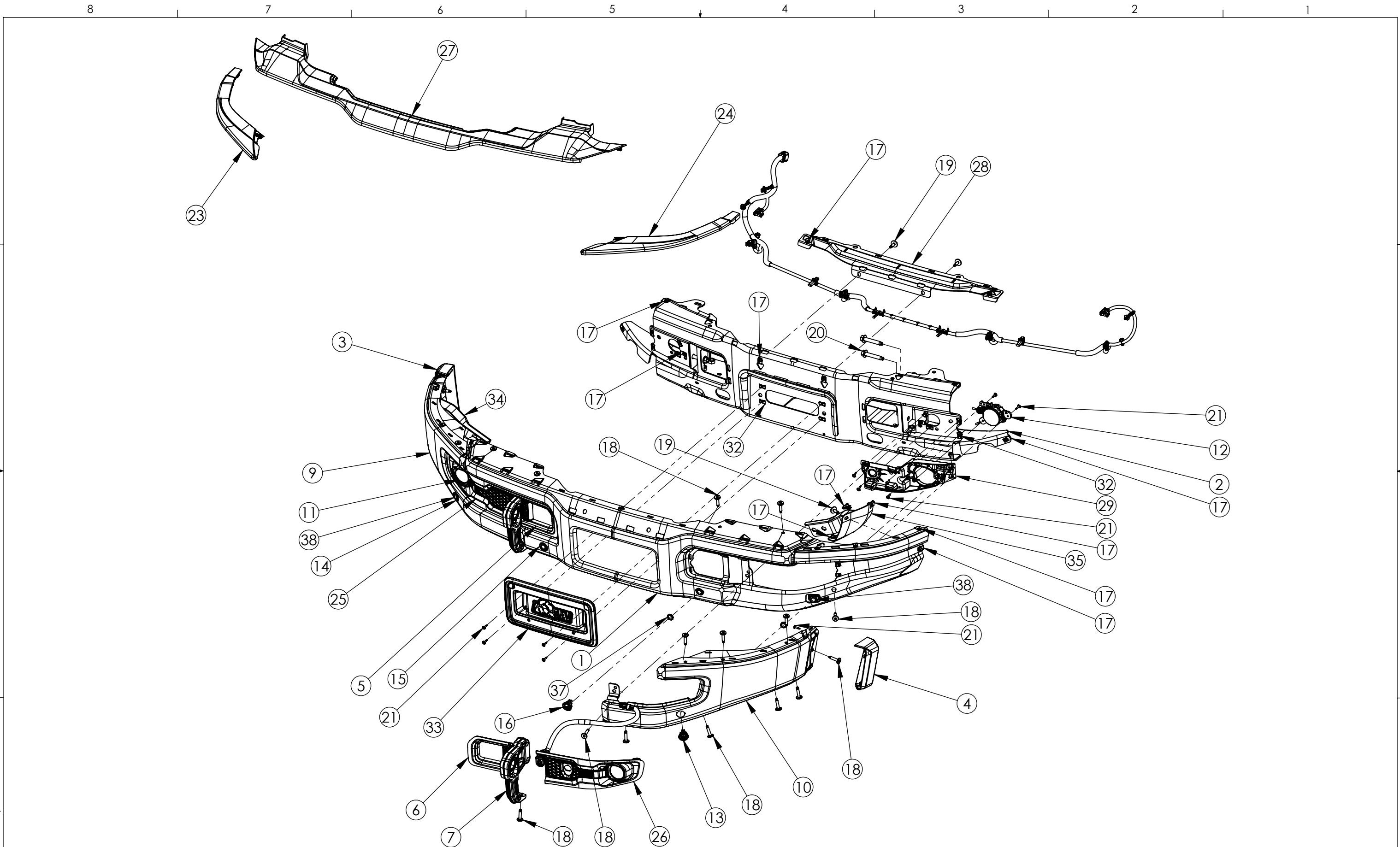
WEIGHT: 150.02 lbs

SIZE B

SCALE 1:10

SHEET 2 OF 8

P/N:ATHB0021AL-25



B ATHB0021AL25



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DRAWN: MK		CHECKED: SR		DATE: 2022-01-11		SHIPPABLE ASSEMBLY, FRT BMPR, T1 HD CHEVY				P/N:ATHB0021AL-25					
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						LINEAR		ANGLE							
						.X ± 1.50mm		None ± 2.5°							
						.XX ± 0.75mm		.X ± 1.0°							
						.XXX ± 0.25mm		.XX ± 0.25°							
										SIZE B		SCALE 1:12		SHEET 3 OF 8	

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ITEM NO.		PartNo	DESCRIPTION	QTY.
1		85668868	T1 HD CHEVYSHIPPABLE ASSEMBLY	1
2		85073790	DIVING BOARD WELDMENT	2
3		11569600	M10 X 1.5 X 25 HEX BOLT AND WASHER ASM	14
4		11519536	M12 X 1.75 X 30 SCREW AND WASHER ASM	8
5		11609609	M12 X 1.75 X 105 HEX FLANGE BOLT	4
6		11549169	M12 X 1.75 FLANGE NUT PREVAILING TORQUE	4
7		85073789	UPR FRAME HORN WELDMENT RH	1
8		85073788	UPR FRAME HORN WELDMENT LH	1
9		86546173	AIR BAFFLE, T1 HD COMMON FRT BMPR	1
10		11547421	M4.2 X 1.41 X 25 HEX BOLT ASM W/FLAT WASHER	4
11		11548673	M4.2 X 1.41 EXPANSION NUT	4
12		86585567	PENCIL BRACE BRACKET WELDMENT RH	1
13		86585566	PENCIL BRACE BRACKET WELDMENT LH	1
14		85625999	TOP CAP CTR	1



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FINISH: SEE PART DRAWINGS

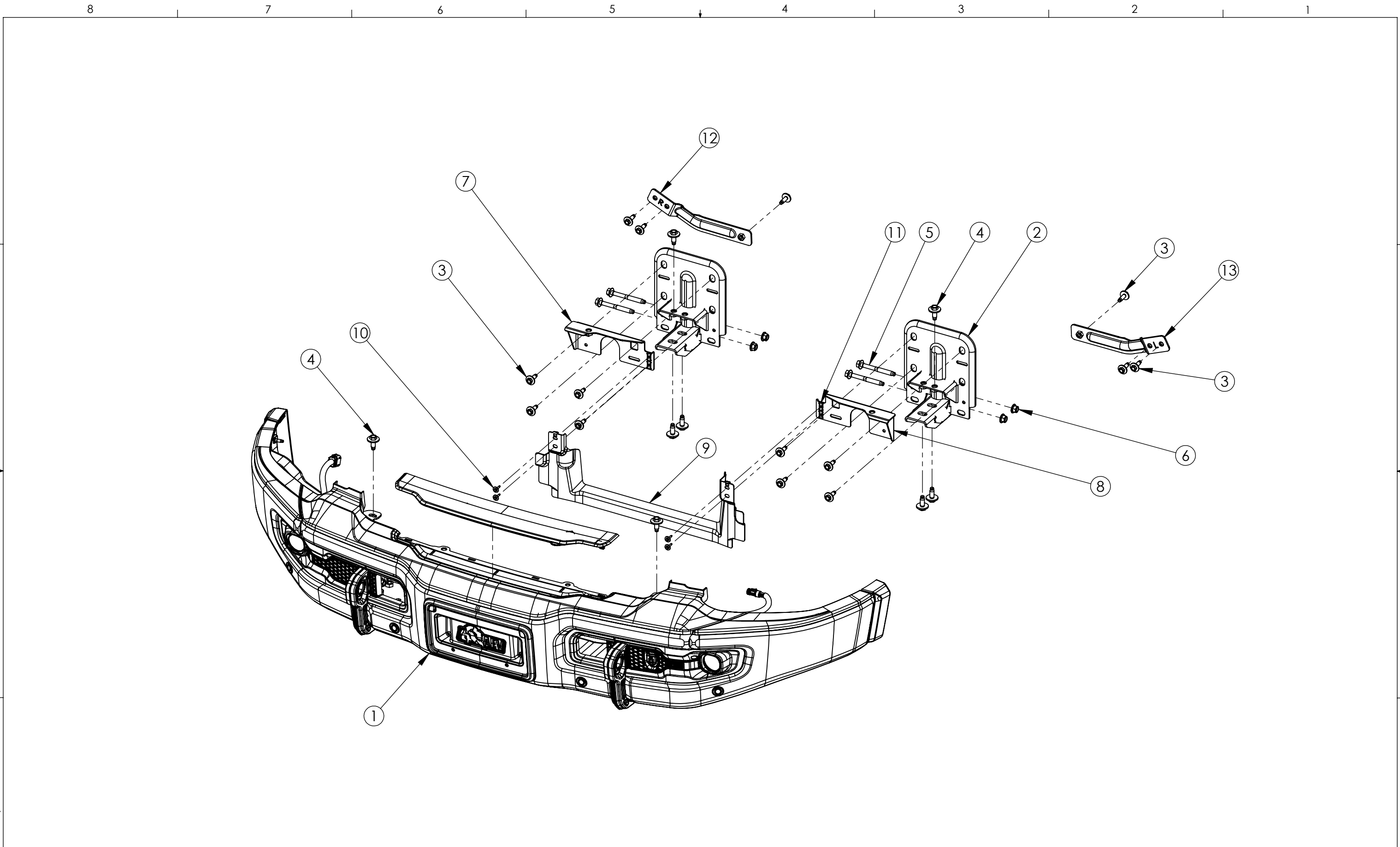
WEIGHT: 177.67 lbs

SIZE B

SCALE 1:10

SHEET 2 OF 4

P/N:ATHB0020AM-22



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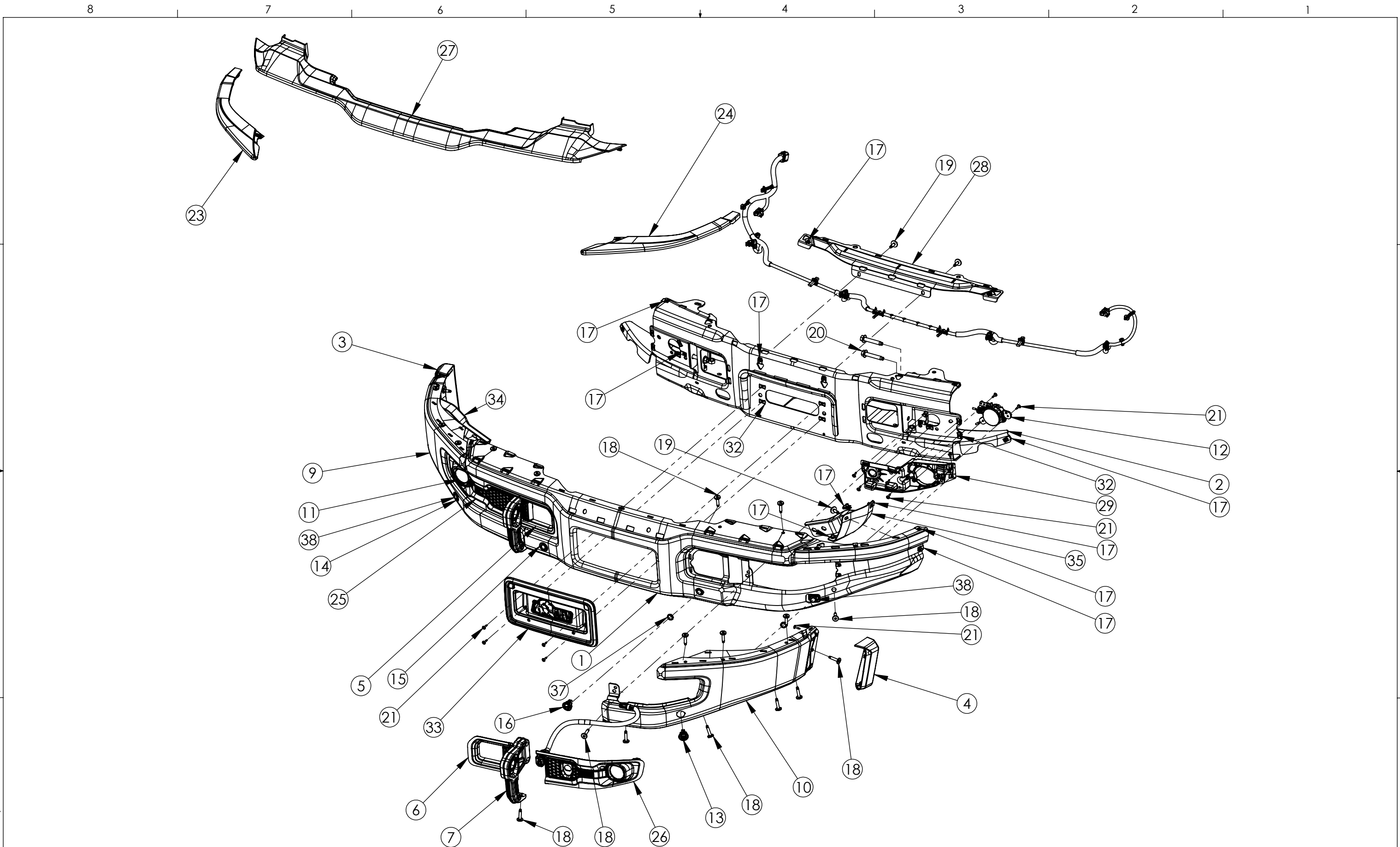
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MASTER ASSEMBLY, FRT BMPR, T1 HD CHEVY
MAT'L: SEE PART DRAWINGS
FINISH: SEE PART DRAWINGS
WEIGHT: 179.88 lbs

P/N: **ATHB0020AQ-26**
SIZE B SCALE 1:10 SHEET 3 OF 4

ATHB0020AQ26
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B ATHB0021AL25



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						.XX ± 0.75mm		.X ± 1.0°							
						.XXX ± 0.25mm		.XX ± 0.25°							
										SIZE B		SCALE 1:12		SHEET 3 OF 8	