



AUXILIARY LIGHT MOUNT

AEV JL REAR BUMPER

PLEASE READ ENTIRELY BEFORE YOU START

To guarantee a quality installation, we recommend reading these instructions thoroughly before beginning any work. These instructions assume a certain amount of mechanical ability and are not written nor intended for someone not familiar with auto repair.

THIS BRACKET IS DESIGNED FOR USE WITH THE FOLLOWING LIGHTS:

Baja Design SKU 550006

Rigid Dually 20211 SKU: 20121EM

Vision X Item XIL-OP110 SKU: 9123882

REQUIRED TOOLS

Common hand tools

Utility knife or hacksaw blade



IF YOU ARE INSTALLING THIS PRODUCT **AFTER** THE AEV REAR BUMPER, THE BUMPER CENTER SECTION WILL NEED TO FIRST BE REMOVED.

1. Install the auxiliary light bracket onto the Rear Bumper Center Section using the supplied M8x25 bolts, washers, and flange nuts. The bracket should be angled toward the light opening as shown. Torque nuts to 18 lb-ft.
2. Install the auxiliary light onto the AEV bracket using the hardware provided with the light. Snug tight but **DO NOT** fully torque at this time.

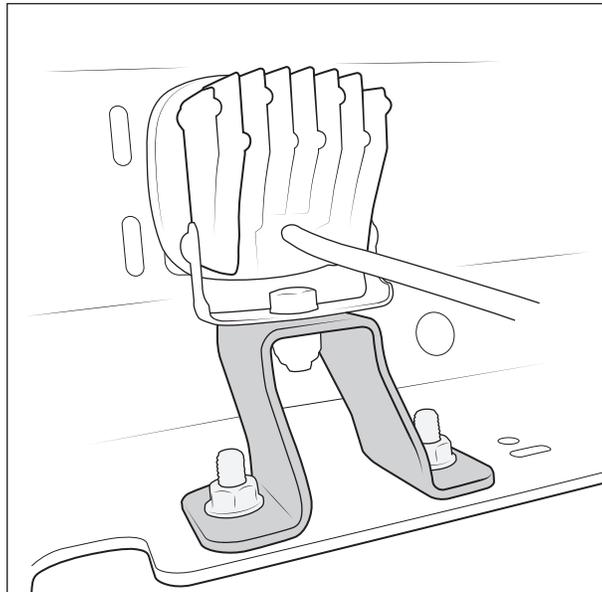


Figure 1

3. Cut and remove the center of the Light/Block-off Bezel using a utility knife or hacksaw blade. Be careful not to damage the exposed face of the bezel when trimming.

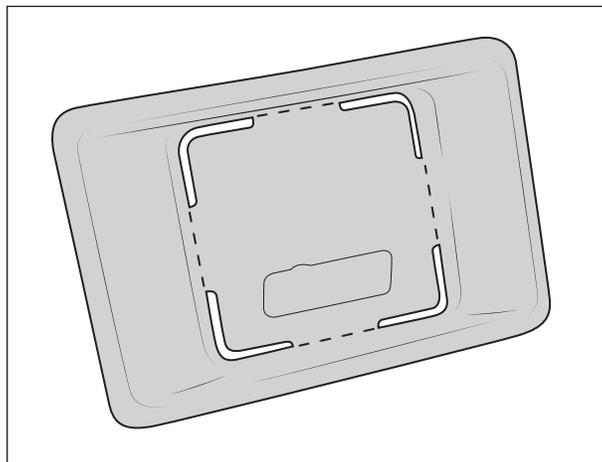


Figure 2



4. Install four metal retaining clips onto the tabs on the back of the Light Bezel.

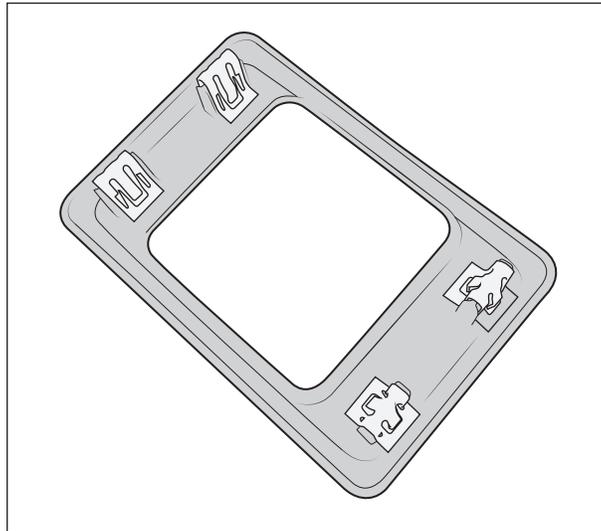


Figure 3

5. Install Light Bezel onto the Center Section.

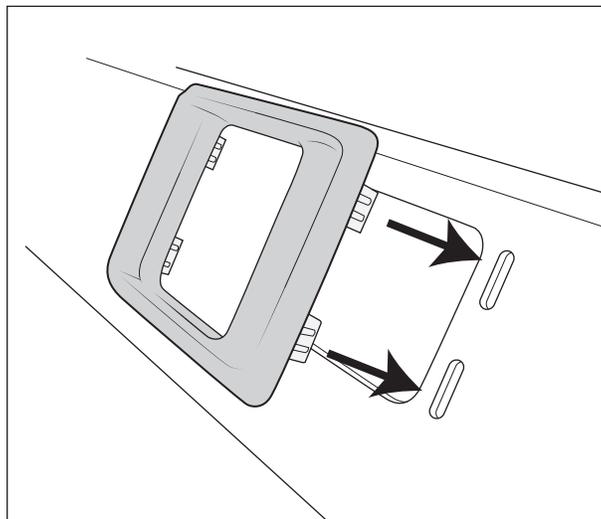


Figure 4

6. Align the light centered within the bezel opening and parallel to the bumper face. Torque light mount nut to the manufacturer's recommendation.
7. Reinstall Bumper Center Section or proceed with Bumper Installation. Be sure to route light wiring away from any sharp edges or pinch points.
8. Connect light per light manufacturer's recommendation.