

7000 SERIES LIGHT MOUNT FOR AEV JL WRANGLER & GLADIATOR FRONT BUMPER

AEV30405AA Last Updated: 02/16/21



PLEASE READ BEFORE YOU START

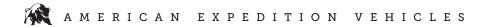
To guarantee a quality installation, we recommend reading these instructions thoroughly before beginning any work. These instructions assume a certain amount of mechanical ability and are not written nor intended for someone not familiar with auto repair.

INCLUDED PARTS

QTY

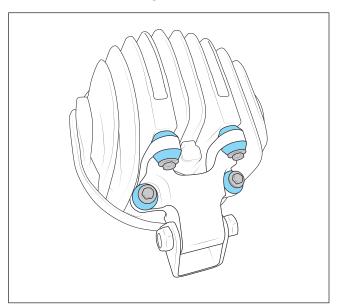
REQUIRED TOOLS

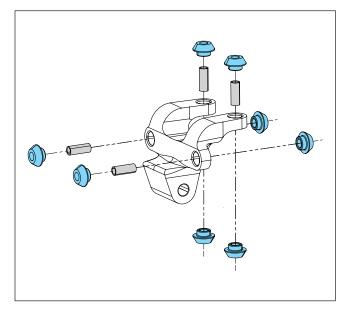
Common Hand Tools



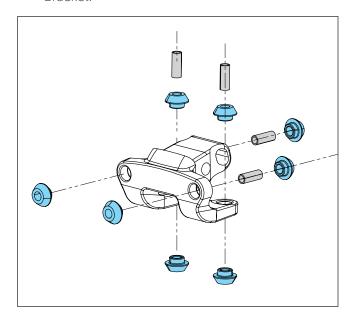
I. PREPARE LIGHTS

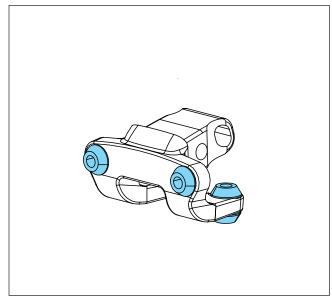
- 1. Remove Universal Mounting Brackets.
 - A. Remove the QTY 4 M6 Bolts from back of each light to remove brackets.
 - B. Remove bushings and bolts from the universal mounting bracket.



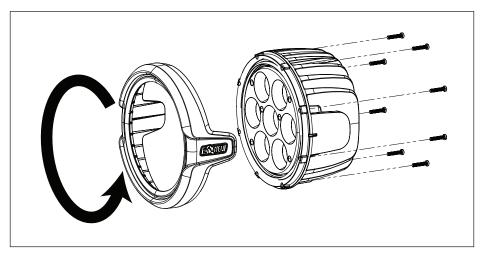


2. Install the bushings and bolts from the universal bracket into the AEV JL/Gladiator Bumper Mounting Bracket.





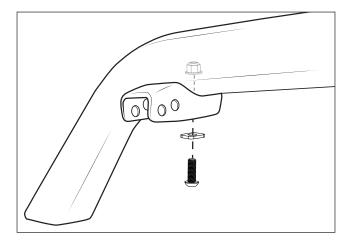
- 3. Remove the QTY 8 M4 Torx bolts from the back to remove the Bezel.
- 4. Pull existing Bezel from light. NOTE: To prevent damage to gasket DO NOT remove lens from housing.
- 5. Rotate Bezel 180° for properly facing AEV logo and re-install QTY 8 M4 Torx Bolts.



6. Install AEV JL/Gladiator Bumper Mounting Brackets to Lights with the M6 Bolts removed in Step 1.

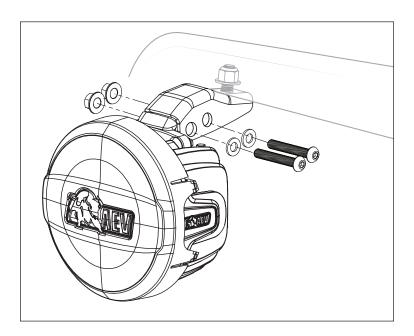
II. LIGHT INSTALLATION

1. Install Stamped Bracket to Bumper Tube using the supplied M12 bolts. NOTE: Reinforcement plate goes on the inside of the bracket before installing the nut.



2. Hold Light to Stamped Bracket and Install QTY 2 M10 Thru Bolts





- 3. Aim Light as required
- 4. Tighten both M10 Bolts