



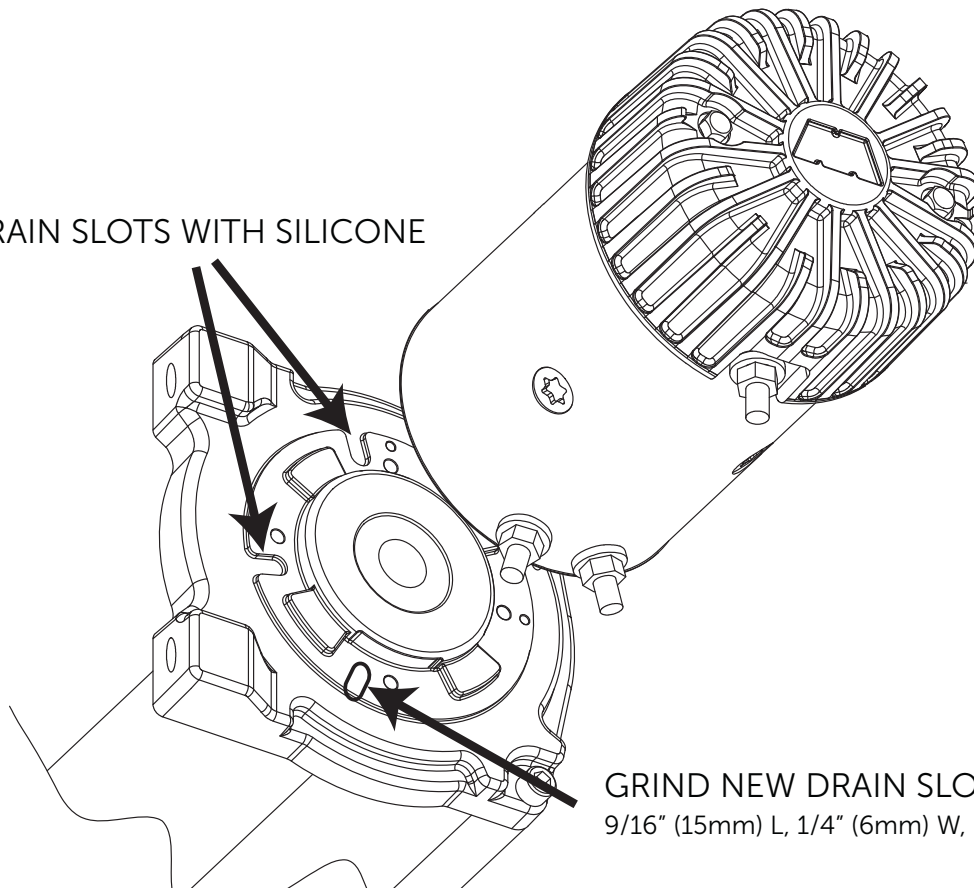
# SERVICE BULLETIN

## BISON WINCH KIT FOR WARN 9.5 XPS WINCH

### NOTICE:

Mounting the WARN 9.5 XPS in the AEV Bison Bumper requires the winch to be mounted feet FORWARD as well as upside down. Newer winches no longer have a drain slot in the necessary location. WARN recommends grinding a new drain slot in the location shown before mounting.

SEAL DRAIN SLOTS WITH SILICONE



GRIND NEW DRAIN SLOT  
9/16" (15mm) L, 1/4" (6mm) W, 1/16" (2mm) D