





## PLEASE READ BEFORE YOU START

To guarantee a quality installation, we recommend reading these instructions thoroughly before beginning any work. These instructions assume a certain amount of mechanical ability and are not written nor intended for someone not familiar with auto repair.

QTY

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#### INCLUDED PARTS

Fuel Tank Skid Plate
Pencil Brace Inboard
Pencil Brace Outboard
Hardware Pack

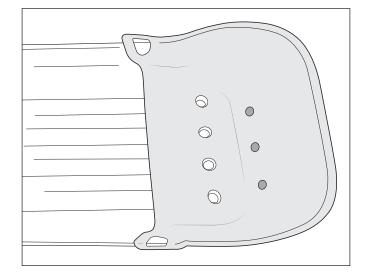
## REQUIRED TOOLS

- Common Hand Tools
- Drill & Drill Bits

NOTE: If installing the AEV Transfer Case Skid, complete that process before installing the Fuel Skid.

### INSTALL LINER

1. Install plastic liner into the rear of the Fuel Skid and securing with three plastic push clips.



#### DRILL OUTER FRAME HOLE

NOTE: Vehicles produced after December 2018 will have some holes pre-drilled.

- 2. If Vehicle is equipped with Transfer Case Skid:
  - A. Attach Fuel Skid to Transfer Case Skid using 4 M10 Hex Bolts (fig. 1). Support back of Fuel Skid with a jack.
  - B. Mark hole location on outer frame rail, remove the skid, and drill marked hole to 27/64" (fig. 2).

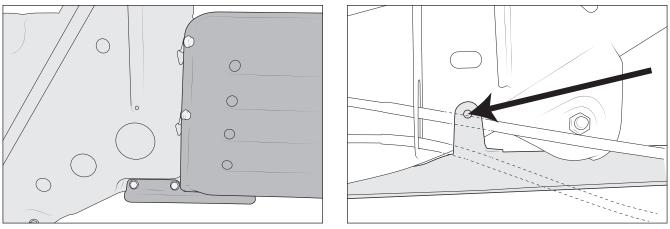


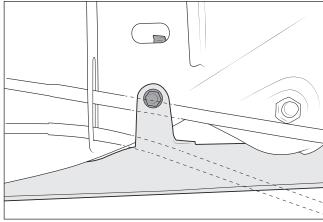


Figure 2

3. If Vehicle is not equipped with Transfer Case Skid, use template AEV30319AA, to mark and drill the hole on the outside of the drivers-side frame rail.

# MOCK UP FUEL SKID

- 1. Lift the Fuel Skid in place and support using a jack stand.
- 2. Insert flag nut into frame rail and loosely secure using an M10 Hex Bolt (fig. 3).



#### Figure 3

- 3. Loosely install QTY 4 M10 Hex Bolts attaching the Fuel Skid to the Transfer Case Skid [If equipped](fig. 1).
- 4. Loosely install all three pencil braces onto the Fuel Skid using QTY 3 M10 Nuts. The angled pencil brace should be installed on the outboard/frame side of the fuel skid (fig. 4).

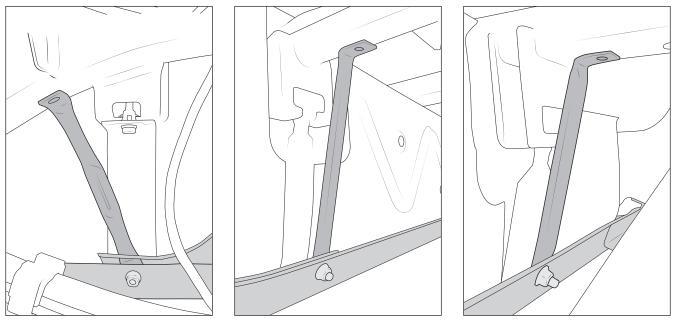


Figure 4: Outboard/Rear (left) Inboard/Rear (center) Inboard/Front (right)

- 5. Mark hole locations for pencil braces on frame and crossmembers.
- 6. Remove pencil braces and drill the three marked pencil brace mounting holes. The two rear most holes will be 1/4", and the front most pencil brace hole will be 13/32".
- 7. Prep all drilled holes with rust preventative.



### FINAL INSTALLATION

- 8. Secure all three pencil braces onto Fuel Skid using M10 Nuts.
- 9. Secure the two rear pencil braces to the vehicle using M8 Self Tapping Bolts.
- 10. Insert flag nut into square crossmember above front pencil brace and secure using M10 Bolt.
- 11. Tighten all hardware.

