

PLEASE READ BEFORE YOU START

To guarantee a quality installation, we recommend reading these instructions thoroughly before beginning any work. These instructions assume a certain amount of mechanical ability and are not written nor intended for someone not familiar with auto repair.

INCLUDED PARTS	QTY	REQUIRED TOOLS
Exhaust Skid	1	Common Hand Tools
M10 x 30 Flange Bolt	4	Drill
M10 Flag Nut	2	

AEV30335AA

Last Updated: 03/28/19



1. Drill Passenger side Frame Holes

Vehicles produced before December 2018 will need frame holes drilled.

- A. Download and print template (AEV30321AA) from aev-conversions.com.
- B. Trim template and tape to the inboard side of the frame rail and drill two (2) 11mm holes (fig. 1).
- C. Prep with rust preventative.

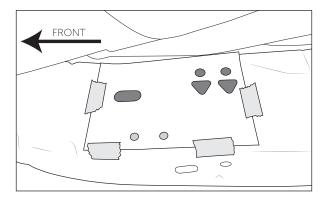
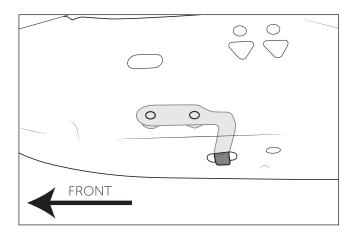


Figure 1: Tape template to inner frame rail

- 2. Insert flag nut into the passenger side frame (fig. 2).
- 3. Loosely install two (2) M10 bolts through flanged side of skid (fig. 3).



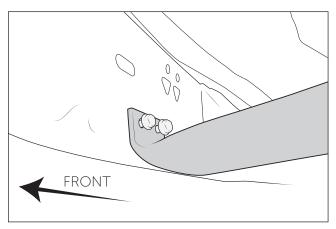
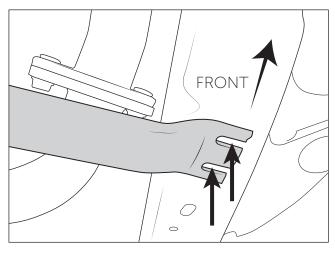


Figure 2 Figure 3



- 4. Drill driver-side frame holes.
 - A. With skid loosely hung on the passenger side, use the skid to mark the driver-side frame holes (fig. 4).
 - B. Remove skid and drill two (2) 11mm holes in the frame.
 - C. Prep with rust preventative.
- 5. Insert flag nut into driver-side frame (fig. 5).



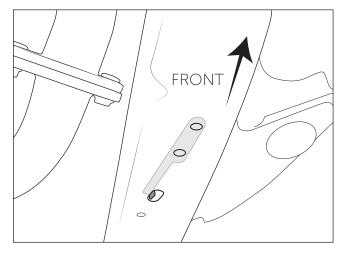


Figure 4 Figure 5

- 6. Start two (2) M10 bolts.
- 7. Final Installation.
 - A. Slide slotted end of skid onto the two (2) M10 bolts started in step 6.
 - B. Reinstall two (2) M10 bolts on the passenger side end of skid.
 - C. Tighten all 4 bolts.

