PLEASE READ BEFORE YOU START

To guarantee a quality installation, we recommend reading these instructions thoroughly before beginning any work. These instructions assume a certain amount of mechanical ability and are not written nor intended for someone not familiar with auto repair.

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<th>INCLUDED PARTS</th>
<th>QTY</th>
<th>REQUIRED TOOLS</th>
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<td>Exhaust Skid</td>
<td>1</td>
<td>Common Hand Tools</td>
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<tr>
<td>M10 x 30 Flange Bolt</td>
<td>4</td>
<td>Drill</td>
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<td>M10 Flag Nut</td>
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</table>
1. Drill Passenger side Frame Holes

   Vehicles produced before December 2018 will need frame holes drilled.

   A. Download and print template (AEV30321AA) from aev-conversions.com.
   B. Trim template and tape to the inboard side of the frame rail and drill two (2) 11mm holes (fig. 1).
   C. Prep with rust preventative.

   ![Figure 1: Tape template to inner frame rail](image)

2. Insert flag nut into the passenger side frame (fig. 2).

3. Loosely install two (2) M10 bolts through flanged side of skid (fig. 3).

   ![Figure 2](image)  ![Figure 3](image)
4. Drill driver-side frame holes.
   A. With skid loosely hung on the passenger side, use the skid to mark the driver-side frame holes (fig. 4).
   B. Remove skid and drill two (2) 11mm holes in the frame.
   C. Prep with rust preventative.

5. Insert flag nut into driver-side frame (fig. 5).

6. Start two (2) M10 bolts.

7. Final Installation.
   A. Slide slotted end of skid onto the two (2) M10 bolts started in step 6.
   B. Reinstall two (2) M10 bolts on the passenger side end of skid.
   C. Tighten all 4 bolts.