PLEASE READ BEFORE YOU START
To guarantee a quality installation, we recommend reading these instructions thoroughly before beginning any work. These instructions assume a certain amount of mechanical ability and are not written nor intended for someone not familiar with auto repair.

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<th>REQUIRED TOOLS</th>
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<td>Common Hand Tools</td>
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<td>Hardware Pack</td>
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<td>Stubby Wrench or Swivel Socket</td>
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I. DISASSEMBLY

1. Remove Front Bumper Skid.
   A. Remove the 4 M4 torx screws attaching the License Plate Bracket (fig. 1).
   B. Remove the 2 M10 bolts in middle of Front Bumper Skid (fig. 2).
   C. Remove the 4 torx bolts from bottom and side of Front Bumper Skid (fig. 2).

2. Remove the 6 M10 torx bolts attaching the center section of bumper (fig. 3).

3. Remove the cage nuts from the top two mounting holes (fig. 4).
4. Remove LH and RH wheel liner closeouts (fig. 5).

II. INSTALLATION

1. Install QTY 2 M10 studs into underside of low tube center section into the tube (fig. 6).
   NOTE: use blue loctite on threads before installing. Thread roughly ¼ of the stud into the tube.

2. Hang new Low Tube center section onto vehicle using the two studs.
3. Loosely install QTY 4 M10 torx bolts with M10 fender washers into the center section (fig. 7).

4. From bottom install QTY 2 nuts onto tube studs. NOTE: Will require the use of a stubby wrench or swivel socket. Ensure full thread engagement on the nuts before tightening down (fig. 7).

5. Tighten all fasteners.

6. Reinstall Wheel Liner Closeouts, Front Bumper Skid and License Plate Bracket.