PLEASE READ BEFORE YOU START

TO GUARANTEE A QUALITY INSTALLATION, WE RECOMMEND READING THESE INSTRUCTIONS THOROUGHLY BEFORE BEGINNING ANY WORK. THESE INSTRUCTIONS ASSUME A CERTAIN AMOUNT OF MECHANICAL ABILITY AND ARE NOT WRITTEN NOR INTENDED FOR SOMEONE NOT FAMILIAR WITH AUTO REPAIR.

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EXHAUST PIPE MODIFICATION

1. Mark exhaust pipe 3 inches rearward from the bend closest to the spare tire.
2. Cut the exhaust pipe using a reciprocating saw and de-burr edges.
3. Slide the supplied clamp over the AEV exhaust tip. The clamp should only go as far as the relief cuts in the tip.
4. Slide the AEV exhaust tip over the factory exhaust pipe until fully seated.
5. Rotate until the tip is parallel to the ground.
6. Tighten the clamp until the tip is no longer able to rotate.
REAR SPLASH GUARD INSTALLATION

7. Drill through the holes on each Splash Guard to clear excess material using an 8 mm drill bit.

8. Hold the Splash Guard in place obtaining the best fit to the fender flare ensuring the bottom edge is parallel to the ground.

9. Drill a 5 mm hole at location 1 (Fig. 1).
   NOTE: If this hole is absent from your Splash Guards, use drilling template (AEV30366AA).

10. Loosely install a 1/4” x 1.5” Hi-Lo thread bolt with washer into location 1.

11. Ensuring that the bottom edge of the Splash Guard is still parallel with the ground, drill 8 mm holes through the fender liner a locations 2 and 3 (Fig. 2).

12. Insert an M6 x 35 mm bolt with washer through the Splash Guard and fender liner. Install an M6 nut with washer behind the fender liner FINGER TIGHT.

Figure 1

Figure 2
13. Hold the Splash Guard to the fender flare to obtain the best fit. Using the Guard as a template drill 5 mm holes at locations 4, 5, and 6 (Fig. 3).

14. Loosely install a 1/4” x 1.5” Hi-Lo thread bolt with washer into locations 4, 5, and 6. NOTE: These bolts have a self-tapping thread specific for this application. **DO NOT USE POWER TOOLS.**

15. Hand tighten hardware at location 1, 4, 5, and 6. **DO NOT USE POWER TOOLS.**

16. Tighten hardware at locations 2 and 3. Torque to 5 ft-lbs (60 in-lbs).
This side of the template indicates the position to drill the driver's side hole, to locate the passenger side drill location, simply flip this template over and align in the mirrored position.

Align template to outside edge of flap

Trim out these holes (x4) in template and align template to existing holes

Nest template to lip in flap

Drill new 3/8th hole here

1” Square for Scale